WARRANTY REGISTRATION FORMS AND PROCEDURES

Grasshopper Pull-Type

WARRANTY REGISTRATION & DEALER INSPECTION FORM

The following section contains the necessary documents used to register a new BBI unit for warranty. In order to activate the new equipment warranty, these forms should be returned to BBI no later than 30 (thirty) days from the date of sale to the end user.

These forms are in triplicate and distributed as follows:

- 1. Dealer retains one set for his / her records
- 2. One set returned to BBI
- 3. One set remains in operator's manual and given to end user at time of delivery

These documents are as follows:

Dealer Inspection Form

This form is completed when the dealer is preparing to deliver the new unit to the end user. It certifies the dealer has inspected the equipment, it operates correctly and all safety signs and guards are in place. Any modifications made to the equipment by the dealer should also be noted.

Customer's Warranty Registration

This form certifies that the customer was instructed on safe and proper use, the equipment operates correctly, warranty was explained and a copy of the owner's manual was delivered. This form also certifies that if electronic rate control is installed, the customer has been given proper instruction as to the operation of the system. Furthermore, a dealer service contact name and number has been provided.

Important Tractor-Supplied Hydraulic Systems Information

This form certifies that if the unit is equipped with Tractor Supplied Hydraulics, proper return requirements were discussed.

Please return the executed copies to BBI within 30 days to activate the warranty. The copies can be sent via email to: service@bbispreaders.com, faxed to: 706-778-2787, or mailed to: BBI Spreaders P.O. Box 630 Cornelia, GA 30531.



DELIVERY INSPECTION - DEALER COPY

Grasshopper Pull-Type

WARRANTY REGISTRATION & DEALER INSPECTION FORM		
To have a fully-executed warranty, the without a fully-executed warranty regis		
Model & Serial Number:		
DEALER EQUIPMENT AND S	SAFETY INSPECTION RE	PORT
☐ Equipment is properly assembled		
☐ Equipment configured as ordered		
■ Equipment is functional and operates properly		
■ All guards are in place		
☐ All warning signs and safety signs are in place		
■ Modifications to equipment (write details below)		
Comments / equipment modifications:		
_		
Signature of Set-Up Person	Dealer Name	Date



CUSTOMER'S WARRANTY REGISTRATION - DEALER COPY

Grasshopper Pull-Type

De	aler name:	Customer name:	
l Ad	dress:		
ul			
Cit	y, State, Zip:	City, State, Zip:	
ıl			
Da	te of Delivery:	Phone #:	
l Mo	del & Serial Number:	Email Address:	
<u> </u>			
Cl	JSTOMER'S WARRANTY REGI	STRATION	
	stomer's warranty protection on this equip I signed by both the customer and dealer	-	•
	manufacturer.	at the time of delivery of the equ	diprilent and registered with
l Di	EALER'S SIGNATURE INDICAT	EC.	
י טנ	ALER 5 SIGNATURE INDICAT	E3.	
╣▫	■ Equipment operates properly and customer was instructed in safe and proper operation		
	Customer received a copy of the operator's manual		
╵┃ㅁ	☐ Warranty was explained to the customer		
╵┃	☐ Electronic Rate control programmed and operates correctly		
 			
Sig	nature of Dealer	Dealer Name	 Date
Cl	JSTOMER'S SIGNATURE INDIC	CATES:	
	Acceptance of equipment		
		deretanding of werrenty	
╎╏╏	Receipt of owners manual and clear understanding of warranty		
ᅵᆸ	All systems were explained and understood		
	Receipt of instructions on safe and proper use		
ᅵᄆ	☐ If equipped with Electronic Rate control, this system was explained and owners manual was received		
╽╹	A dealer parts/service representative contact has been provided (see page 28)		
Sig	nature of Customer	Customer Name	Date
l	SA	ALFORD [3]	

TRACTOR-SUPPLIED HYDRAULICS - DEALER COPY

Grasshopper Pull-Type

IMPORTANT TRACTOR-SUPPLIED HYDRAULIC SYSTEMS INFORMATION

IMPORTANT!



On units equipped with tractor-supplied hydreturn. Gear motor systems require no pres		I to a 0 (zero) pressure
DO NOT connect the system unless 0 (zero will result! Connecting to a pressurized ret	· ·	or damage to the motors
Various tractor manufacturers use different Please consult your manufacturer to insure		
To maintain maximum operational efficiency, your tractor needs to have 21 GPM (Gallons Per Minute) overall and 2,000 PSI (Pounds per Square Inch) in order to operate the hydraulic spinner system. Lesser flow and pressure will deteriorate maximum performance.		
		_
Signature of Dealer	Dealer Name	Date
Signature of Customer	Customer Name	Date



DEALER INSPECTION - BBI COPY

Grasshopper Pull-Type

WARRANTY REGISTRATION	I & DEALER INSPECTIO	N FORM
To have a fully-executed warranty, the without a fully-executed warranty regis		
Model & Serial Number:		
DEALER EQUIPMENT AND S	SAFETY INSPECTION RE	PORT
	ates properly s are in place details below)	
Signature of Set-Up Person	 Dealer Name	 Date



CUSTOMER'S WARRANTY REGISTRATION - BBI COPY

Grasshopper Pull-Type

l 			
Dealer r	name:	Customer name:	
Address	s:	A 11	
l			
City, Sta	ate, Zip:	City, State, Zip:	
	Delivery:		
Model 8 	Serial Number:	Email Address:	
i L			
CUST	OMER'S WARRANTY REGI	STRATION	
_I Custom	er's warranty protection on this equip	oment is only valid when this certifica	ation form is completed
	ned by both the customer and dealer nufacturer.	at the time of delivery of the equipm	ent and registered with
I I			
DEAL	ER'S SIGNATURE INDICAT	ES:	
│ Eq	☐ Equipment operates properly and customer was instructed in safe and proper operation		
[│] Cu	☐ Customer received a copy of the operator's manual		
	☐ Warranty was explained to the customer		
│ 🗖 Ele	☐ Electronic Rate control programmed and operates correctly		
Signatu	ure of Dealer	Dealer Name	Date
CUST	OMER'S SIGNATURE INDIC	CATES:	
Ac	ceptance of equipment		
│ <mark> </mark>	Receipt of owners manual and clear understanding of warranty		
ı 🗖 All	☐ All systems were explained and understood		
· 	☐ Receipt of instructions on safe and proper use		
'┃ If e	☐ If equipped with Electronic Rate control, this system was explained and owners manual was received		
	☐ A dealer parts/service representative contact has been provided (see page 28)		
' 		, , , , , ,	·
ll . Signati	ure of Customer	Customer Name	Date
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	SA		

TRACTOR-SUPPLIED HYDRAULICS - BBI COPY

Grasshopper Pull-Type

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To maintain maximum operational efficiency, your tractor needs to have 21 GPM (Gallons Per Minute) overall and 2,000 PSI (Pounds per Square Inch) in order to operate the hydraulic spinner system. Lesser flow and pressure will deteriorate maximum performance.			
Signature of Dealer	Dealer Name	Date	
Signature of Customer	Customer Name	 Date	





OPERATOR MANUAL

This manual is valid for all Grasshopper Pull-Type configurations

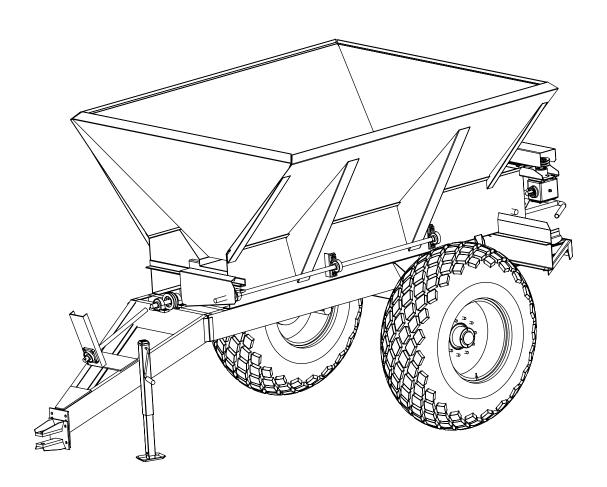




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Grasshopper Pull-Type

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A MESSAGE FROM BBI

The BBI team takes pride in producing superior spreaders that will provide many years of service. In bringing the best spreaders to the industries of agriculture, poultry, and construction, we carefully select components with a proven performance record and availability. Our skilled employees give special attention to detail in design and assembly to make certain our equipment will meet or exceed your expectations in the field.

Our parts department stands ready to serve you with replacement parts at affordable prices. We stock a large inventory to assure support for our customers, and take pride in offering "same day service" for those orders received before mid-afternoon.

At BBI, we provide quality service with a friendly atmosphere. Our dealers can offer service assistance, or you may contact us directly. We strive to quickly provide solutions for your needs in order to minimize any downtime or delays.

Our company takes safety very seriously, and we give great concern to our products in an ongoing effort to reduce any potential safety issues, whether with equipment or in the workplace. We design our equipment intentionally to minimize pinch points and provide guards where they do exist. BBI places decals on our equipment to identify and caution against areas containing pinch points and hazardous moving parts.

Please be sure that those who operate BBI equipment receive proper training. Never conduct maintenance or repairs unless the equipment is fully disabled with the power source turned off. Never stand inside the unit while in operation or moving. Since we design our spreaders to project materials in patterns ranging from 30 to 90 feet, depending on the specific equipment, standing too close to equipment can result in injury. Please use extreme caution when operating all farm equipment.

Thank you for choosing BBI spreading equipment. You will be glad you did.

Richard B. Hagler

President

"Driving Value"



DELIVERY INSPECTION - CUSTOMER COPY

Grasshopper Pull-Type

WARRANTY REGISTRATION	& DEALER INSPECTION	FORM
To have a fully-executed warranty, the dewithout a fully-executed warranty registra		of delivery. There is no warranty
Model & Serial Number:		
DEALER EQUIPMENT AND SA	AFETY INSPECTION REP	PORT
■ Equipment is properly assembled		
☐ Equipment configured as ordered		
■ Equipment is functional and operate	es properly	
☐ All guards are in place		
☐ All warning signs and safety signs are in place		
■ Modifications to equipment (write details below)		
Comments / equipment modifications:		
Signature of Set-Up Person	Dealer Name	Date



CUSTOMER'S WARRANTY REGISTRATION - CUSTOMER COPY

Grasshopper Pull-Type

Dea	aler name:	Customer name: _	
Add	lress:	Address:	
City	, State, Zip:	City, State, Zip:	
Dat	e of Delivery:	Phone #:	
Mod	del & Serial Number:	Email Address:	
CL	ISTOMER'S WARRANTY REG	ISTRATION	
and	stomer's warranty protection on this equipulation is signed by both the customer and dealer manufacturer.	•	• • • • • • • • • • • • • • • • • • •
DE	ALER'S SIGNATURE INDICAT	ES:	
	Equipment operates properly and customer was instructed in safe and proper operation		
	Customer received a copy of the operator's manual		
	Warranty was explained to the custome	er	
	Electronic Rate control programmed ar	nd operates correctly	
·	nature of Dealer	Dealer Name	Date
CL	STOMER'S SIGNATURE INDIC	CATES:	
	Acceptance of equipment		
	☐ Receipt of owners manual and clear understanding of warranty		
	☐ All systems were explained and understood		
	■ Receipt of instructions on safe and proper use		
	If equipped with Electronic Rate control	I, this system was explained a	nd owners manual was received
L	A dealer parts/service representative co	ontact has been provided (see	page 28)
Sig	nature of Customer	Customer Name	Date



TRACTOR-SUPPLIED HYDRAULICS - CUSTOMER COPY

Grasshopper Pull-Type

IMPORTANT TRACTOR-SUPPLIED HYDRAULIC SYSTEMS INFORMATION

IMPORTANT!



On units equipped with tractor-supplied hydroreturn. Gear motor systems require no press		to a 0 (zero) pressure
DO NOT connect the system unless 0 (zero will result! Connecting to a pressurized retu	•	r damage to the motors
Various tractor manufacturers use different I Please consult your manufacturer to insure		
To maintain maximum operational efficiency overall and 2,000 PSI (Pounds per Square I flow and pressure will deteriorate maximum	nch) in order to operate the hydraulic	•
Signature of Dealer	Dealer Name	Date
Signature of Customer	Customer Name	 Date



WARRANTY

BBI warrants, to the original user, that each product of its manufacture is free from defects in material and workmanship if serviced and operated under normal conditions for 180 days from the date of the customer's bill of sale.

BBI's obligation under this warranty is limited to the correcting of the defect(s) without charge at its factory or one of its authorized dealers. Transportation charges will be pre-paid. BBI requires the opportunity to examine all parts in question in order to determine the original cause of defect. Correction of such defects by repair to or supplying of replacements for defective parts shall constitute fulfillment of all obligations to the original user.

This warranty shall not apply to any BBI product which must be replaced because of normal wear, misuse, negligence or accident.

This warranty shall not apply to products which have been repaired or altered outside of the BBI factory without written factory authorization.

BBI shall not under any circumstances be liable for any incidental or consequential damages arising from the loss of property or other damages or loses owing to the failure or use of BBI products beyond the cost of repair or replacement of any defective product. The repair or replacement of defective product shall be the sole and only obligation of BBI.

EXCEPT AS SPECIFICALLY SET FORTH HEREIN, BBI MAKES NO WARRANTY ON ITS PRODUCTS (EXPRESSED, IMPLIED OR STATUTORY) INCLUDING, WITHOUT LIMITATION, NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

No person, agent or dealer is authorized to give any warranties or make representations on behalf of BBI or assume for BBI any other liability in connection with any of its products unless made in writing by an officer of BBI.

Any warranty provision outside of these bounds needs to be negotiated before service commences. The warranty does not include transportation. Warranty service is provided by the dealer. It is the customer's responsibility to seek warranty from your dealer.

DEALER'S WARRANTY SERVICE CONTACT INFORMATION:

Dealer Service Representative:	_
Phone number:	_
Email:	-



SAFETY WARNINGS

Please read and understand the safety warnings contained in this manual before operation.



TAKE NOTE: THIS SAFETY ALERT SYMBOL, FOUND THROUGHOUT THIS MANUAL, IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THAT OF OTHERS; FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN INJURY OR DEATH.

In this manual and on safety signs placed on your spreader, the words "DANGER", "WARNING," "CAUTION," and "IMPORTANT" are used to indicate the following:

DANGER!



Indicates an imminently hazardous situation that, if not avoided, WILL result in death or serious injury. This signal word is to be limited to the most extreme situations and typically for machine components that, for functional purposes, cannot be guarded.

WARNING!



Indicates a potentially hazardous situation that, if not avoided, COULD result in death or serious injury. This includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION!



Indicates a potentially hazardous situation that, if not avoided, MAY result in moderate or minor injury. It may also be used to alert against unsafe practices.

IMPORTANT!



Indicates critical information regarding potential damage or deterioration of equipment if not heeded. Generally would not involve personal injury.

We cannot stress enough the need for personal safety. BBI strongly urges you to make safety your top priority when operating any equipment. We firmly advise that anyone allowed to operate our equipment must be thoroughly trained and tested to prove that they understand the fundamentals for safe operation.

Our intention is that the following guidelines cover general usage of BBI equipment and assist you in avoiding accidents. There will be times when you will run into situations that are not covered in this section. At those times, the best standard to use is caution guided by your own common sense. If, at any time, you have a question concerning these guidelines, please call your authorized BBI dealer or the BBI factory at (800) 282-3570.



AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home, or on the highway, have causes stemming from the failure of individuals to follow simple and fundamental safety rules and precautions. For this reason, people can prevent most accidents by recognizing their real, potential causes and rectifying these causes before they ever allow accidents to occur.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that we cannot completely safeguard against without interfering with reasonable accessibility and efficient operation.

A CAREFUL OPERATOR IS THE BEST INSURANCE AGAINST AN ACCIDENT. THE COMPLETE OBSERVANCE OF ONE SIMPLE RULE WOULD PREVENT THOUSANDS OF SERIOUS INJURIES EACH YEAR.

THAT RULE IS:

NEVER CLEAN, OIL, OR ADJUST A MACHINE WHILE IT IS UNDER POWER. - National Safety Council

CAUTION!



If you use your spreader to transport chemicals, check with your chemical supplier regarding the applicable DOT (Department of Transportation) regulations.

SAFETY DECALS









DECAL MAINTENANCE INSTRUCTIONS

- 1. Keep safety decals and signs clean and legible at all times.
- 2. Replace safety decals and signs that are missing or have become illegible.
- 3. Replaced parts that displayed a safety sign should also display the current safety sign.
- 4. Safety Decals are available from your local BBI dealer's Parts Department or our factory at BBI.



HAZARDS

- 1. Refrain from wearing loose fitting clothing on or around this piece of machinery. There are many places that loose clothing may become wrapped or pulled into devices.
- 2. Be aware of any moving parts on this machinery. Make sure that any person or persons on or around this piece of machinery are aware of the dangers as well. There are many places where injury may occur. Learn about your unit and the dangers of it. Always use caution in the operation of this piece of machinery.
- 3. Be sure that any individuals operating this equipment are trained and are aware of the dangers of this equipment.
- 4. Check for rocks, sticks, or anything of solid mass that may cause bodily harm to you or damage your unit.
- 5. Never attempt to work on or repair this piece of equipment while it is running. The P.T.O. and/or any other power source must be completely disengaged while working on this unit.
- 6. Those working around this unit should remain at least 100 feet from it while it is in operation. The fans are able to propel objects at a high speed up to this distance.
- 7. Use extreme caution while operating the driven portion of this unit. Its size may limit your field of vision.
- 8. Be aware of the dangers of hydraulic systems. Hydraulic fluid is under very high pressure, and may cause serious injury if it hits the facial area, especially the eyes.
- 9. Shut down the entire system before checking hydraulic fluid level or adding fluid to the system.





TRACTOR PREPARATION AND HOOK-UP

Grasshopper Pull-Type

PRIOR TO START-UP

Look over the entire unit, checking that all guards and fasteners are in place and fasteners are properly tightened, including lug nuts.

IMPORTANT!



NOTE: Do not load spreader with material until after completing initial start-up steps.

TRACTOR PREPARATION AND HOOK-UP

- 1. Adjust tractor hitch and drawbar as close to horizonal as you can. Adjust drawbar so hitch pin hole is directly below center line of PTO shaft. Make sure drawbar is in a stationary position.
- 2. Back tractor to spreader and connect with a minimum ³/₄" diameter hitch pin. Secure with a locking or cotter pin.

WARNING!



Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries. Fluid injected under skin must be IMMEDIATELY removed by a surgeon familiar with this type of injury. Make sure connections are tight and hoses and fittings are not damaged before applying system pressure. Leaks can be invisible. Keep away from suspected leaks. Relieve pressure before searching for leaks or performing any system maintenance.

IMPORTANT!



Ensure that you always keep your hose ends clean using a cloth. Never use a dirty coupling. If it does drop in the dirt, clean it up before you apply or damage to your tractor can occur.

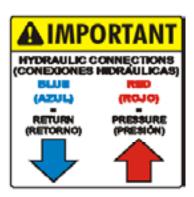
- 3. Attach the safety chains.
- 4. Raise jack stand.
- Either connect hydraulic hoses (as discussed in the Tractor-supplied Hydraulic Section), or connect PTO shaft to tractor PTO in the case of PTO Driven Spinners.
 Be cautious of pinch points.
- 6 Check to be sure that no loose parts or other material are in the hopper, on the conveyor or on the spinners. Be sure to remove any loose pieces and ensure all guards are in place.



1. TRACTOR-SUPPLIED - HYDRAULIC SPINNERS

For Grasshopper spreaders with spinners powered by the tractor's hydraulic system, you will need to connect two sets of remotes one set for the hydraulic cylinder and one for the spinners. Make sure that you match and properly connect the pressure and return hoses with each set of remote ports.





All Tractor-Supplied Hydraulic Systems include the Hydraulic Connections label. This indicates that the blue hose is for Return and the red hose is for Pressure.

IMPORTANT!



On units equipped with tractor-supplied hydraulics the return must be connected to a 0 (zero) pressure return. Gear motor systems require no pressure return.

DO NOT connect the system unless 0 (zero) pressure can be verified on return or damage to the motors will result! Connecting to a pressurized return will VOID THE WARRANTY.

Various tractor manufacturers use different language for their brand to identify a 0 (zero) pressure return. Please consult your manufacturer to insure the proper 0 (zero) pressure return is identified.

To maintain maximum operational efficiency, your tractor needs to have 21 GPM (Gallons Per Minute) overall and 2,000 PSI (Pounds per Square Inch) in order to operate the hydraulic spinner system. Lesser flow and pressure will deteriorate maximum performance.



SPINNER SPEED ADJUSTMENT: HYDRAULIC SPINNERS

ELIMINATOR MANIFOLD

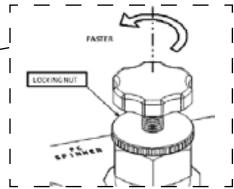
The Eliminator Manifold is designed to protect your hydraulic spreader components from harm. It alleviates deadhead, cross hook-up, and over-pressure situations. The hoses can be hooked up backwards, or the return not plugged in, and the Eliminator should protect the motors from harm. It contains flow control, pressure relief, and a spinner system pressure gauge. This gauge monitors working pressure. Working pressure is the pressure required to do the work and provides no indication of avilable pressure.

SPINNER SPEED - MANUAL FLOW CONTROL

Spinner speed is adjusted manually by adjusting the flow control valve located on the top of the Eliminator manifold. When desired speed is achieved, use the locking nut to lock valve in place.

Spinner speed can also be adjusted with your Tractor's Hydraulic System

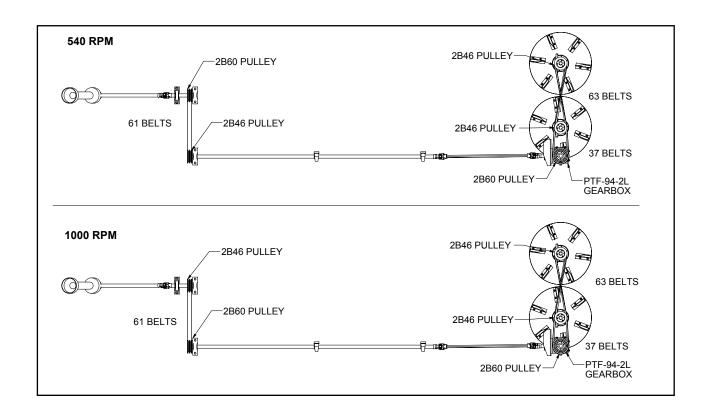






2: PTO DRIVEN - MECHANICAL SPINNERS

PTO driven spinners are controlled by PTO input speed. BBI PTO driven Spinners are designed to run at 540 or 1000 RPM tractor PTO speeds respectively. The best operation can be found by turning the spinners at the proper speed.





SETTING THE DUAL SPEED PRESS WHEEL

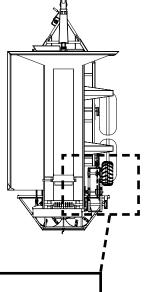
- 1. Make sure all moving parts are disengaged.
- 2. Loosen Idler sprocket.
- 3. Set the Jump chain to the desired sprocket ratio.

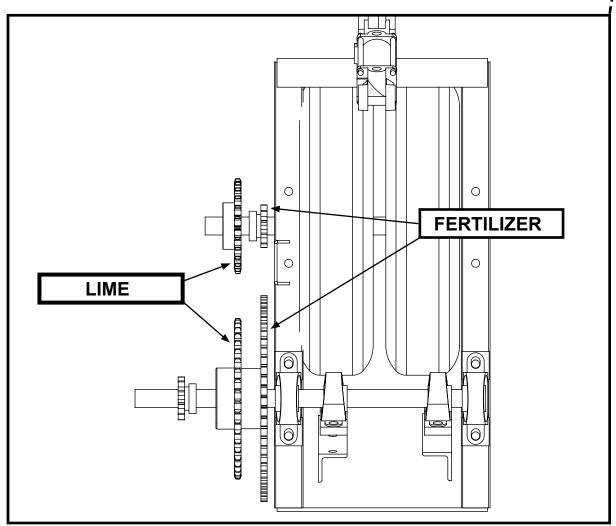
STANDARD RATES: 11 tooth cog -to- 60 tooth cog is normally used for

FERTILIZER

HIGH RATE: 26 tooth cog –to- 45 tooth cog is normally used for

LIME







GENERAL OPERATING PROCEDURES

Grasshopper Pull-Type

GENERAL OPERATING PROCEDURES

Check over entire unit to be sure all guards and fasteners are in place and fasteners are properly tightened.

NOTE: Stand clear of moving machinery.

To operate the spreader, the following sequence should be observed:

- 1. Securely attach spreader to towing unit. ATTACH SAFETY CHAINS.
- 2. Adjust dual speed press wheel to appropriate setting.
- 3. Connect PTO shaft to tractor PTO if using PTO Spinners.
- 4. Attach Press wheel cylinder hoses to tractor remote ports. Be sure hose fittings are free of dirt or other material that may contaminate the hydraulic system.
- 5. Ensure that PTO is disengaged.
- 6. Drive to the location where spreading is to be done.
- 7. Fill the body with material to be spread.
- 8. Set the feed gate opening to obtain the desired yield.
- 9. Adjust the material flow divider to give the desired spread pattern.
- 10. If your unit has hydraulic spinners, adjust the tractor's hydraulic control valve to the setting required for the material used, based on the desired spread pattern.
- 11. Check to be sure that no loose parts or other material are in body, on conveyor or on spinner. Remove any loose pieces and ensure all guards are in place.
- 12. Check to make certain that no one is within 50 feet of the spinners. Engage PTO, which in turn engages the spinners in standard configuration.
- 13. Engage the PTO.
- 14. Engage the hydraulic press wheel cylinder.
- 15. Begin Field Testing spreader.

CAUTION!



DO NOT check leaks with hands while system is operating, as high-pressure oil leaks can be dangerous! DO NOT check for leaks adjacent to moving parts while system is operating, as there may be danger of entanglement.

IMPORTANT!



Before spreading material, spread pattern tests must be conducted to properly adjust the spreader. THE MANUFACTURER OF THIS SPREADER WILL NOT BE LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER.



FIELD TEST

Prior to first use of the machine for each spreading season, as well as following any major repair or overhaul, you should field test your machine to verify that all systems and components are functioning properly. You should execute field testing on any suitable course that will allow the spreader to be driven at similar speeds used during spreading.

CAUTION!



To observe conveyor and spinners while the vehicle is in motion, you must take proper safety precautions. These safety precautions may include use of mirrors clamped to permit safe observation, following the spreader in another vehicle at a safe distance, or other suitable means. DO NOT stand in the hopper or on any part of the spreader, as there is danger of falling off the vehicle or into moving machinery. Use great care while performing this test.

SPREAD PATTERN

Grasshopper spreaders are capable of accurately broadcasting a consistent, flat pattern of material up to 80 feet wide.* The equipment may throw material at much greater distances, but the most effective patterns are most likely at distances up to 80 feet wide. The driving interval should equal the swath.

*With Hyrdralic Spinners

FACTORS AFFECTING THE SPREAD PATTERN

Many of the following conditions may affect your equipment's spread pattern performance:

- 1. Flow divider position
- 2. Spinner blade position
- 3. Spinner speed
- 4. The condition of the spinner blades on the spinner discs
- 5. Physical properties of material
 - Density
 - b. Size
- 6. Rate of delivery of material
- 7. Balance between deliveries to both spinners
- 8. Wind

Because most of these characteristics will change with each material spread, a certain amount of your own experience with both equipment and material, along with some testing on your part, will determine the adjustments needed to obtain the desired swath width and spread rate.

MATERIAL SIZE AND DENSITY

The particle size is one aspect that determines the maximum spread pattern width. The spread pattern can vary anywhere from 25 feet for powder-type materials, such as lime, or up to 80 feet for granular fertilizer.

The density of the material also affects the pattern. The spreader will throw large, dense particles farther than finer materials with lower density.

Size is more important than density in determining the distance a particle is thrown.



SPREAD PATTERN TESTING

TEST KIT

Not included; available for purchase separately from BBI.

A spread pattern test kit should contain the following items:

- Plastic pans consistent size and shape
- Test tube or vessel one for each pan test tube rack will help
- Funnel
- Tape measure
- Density Scale
- Marking flags or paint

SET UP

The test area should be at least 250 feet in length and as wide as necessary, depending on the swath width of the material to be checked.

Lay out test pans on a level area so the spreader can be driven into or with the wind. If the wind is greater than ten miles per hour, you should not attempt a spread pattern check.

Position the pans so the spreader can be running at least 100 feet before it reaches them and can continue spreading 150 feet beyond the pans. Place a marker at the beginning and end of the test area as guides for the operator.

Level the pans and place them at essentially the same height. Place a marker at the center of each pan so after the pans have been picked up they can be placed back in their original position without measuring.

Use the chart below to determine the interval that the pans should be placed. A swath width from 30 to 80 feet will be sufficient to check most spreaders.

SWATH WIDTH	NUMBER OF PANS NEEDED	INCHES BETWEEN EACH PAN (center to center)
30'	7	60"
40'	9	60"
50'	10	60"
60'	11	60"
70'	13	60"
80'	17	60"

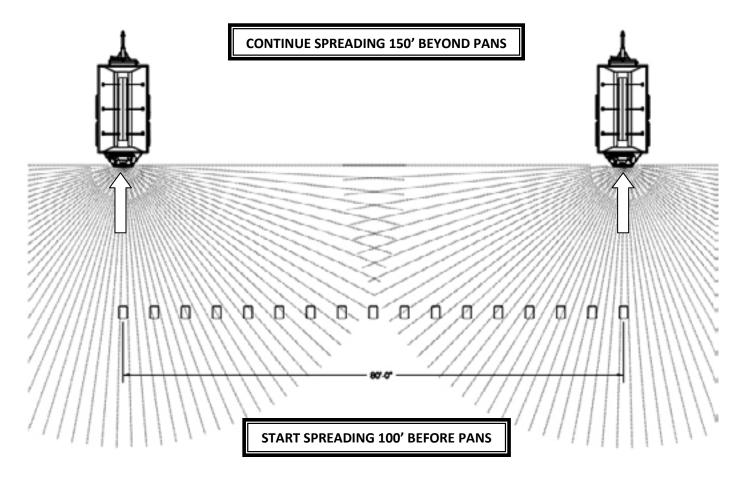
SPREAD TEST

To get a true representation of the spread pattern, you'll need two passes across the pans. On the first pass, line up the spreader with one of the pans on the end. Start spreading material at least 100 feet before the pans and continue at least 150 feet beyond the pans. Repeat the process for the second pass on the opposite end of the line of pans.

Make sure to run both passes in the same direction so that you get a sample from both spinners.

Collect the material from each pan into corresponding test tubes to view the pattern. Depending on the pattern, adjustments to the spreader may be necessary.

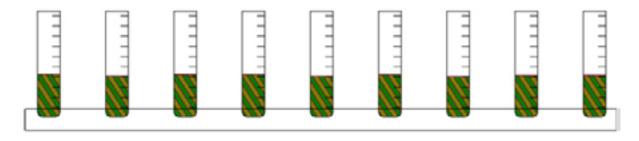




EVALUATION

By running in the same direction across both ends of the pans, you should be able to see an even distribution of material in the test tubes.

Grasshopper spreaders are capable of producing a flat pattern, but you may see slight variances in the pattern, due to the terrain used for testing, irregular materials, and/or other abnormalities.

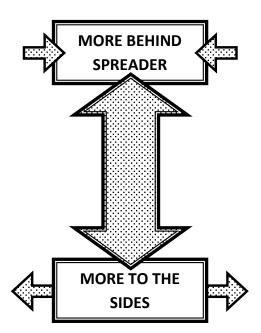


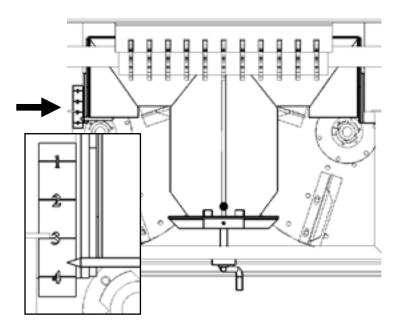
ADJUSTMENTS

You can change the spread pattern by adjusting the flow divider, spinner blades, and spinner speed. For initial calibration, adjust the flow divider and check the pattern. If the flow divider adjustments do not produce the desired spread pattern, then you may need to adjust the spinner speed or blades.

FLOW DIVIDER

Moving the flow divider will not make the spread pattern wider—it will only change the distribution of material within the pattern. Adjust the flow divider forward using the handle to increase the amount of material being applied directly behind the spreader. Adjust the flow divider toward the rear to throw more material to the sides of the spreader. There is a marked rule to locate on the left side of the flow divider.





In the center of the flow divider, you'll see a removable insert. You'll use this insert for spreading fertilizer, and you'll remove it when spreading lime. As a starting point, set the flow divider on 3-1/2 when spreading fertilizer, and set it on 1 when spreading lime. ALWAYS TEST AND CALIBRATE THE SPREADER PROPERLY PRIOR TO OPERATING IN THE FIELD

FLOW DIVIDER SETTINGS

As a starting point, set the flow divider on the following:

Fertilizer = 3-1/2 (USE INSERT)

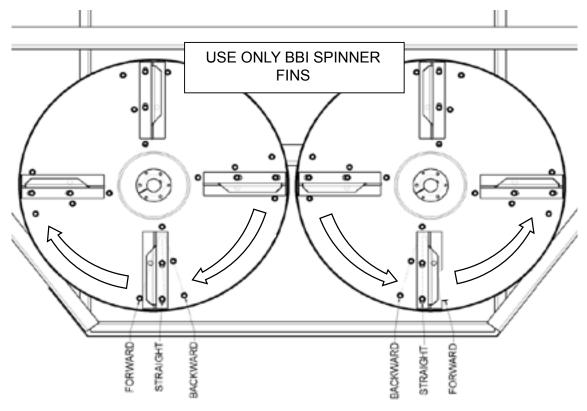
Lime = 1 (REMOVE INSERT)

REMOVE INSERT FOR SPREADING LIME

Materials need customer-specific adaptation to suit regional variations. Please be sure to adjust your flow divider when changing materials to optimize the spread pattern.

SPINNER FINS

You can adjust the spinner finis to three different positions: straight, forward, and backward. Moving the fins **FORWARD** causes more material to be thrown to the sides of the spreader. Placing the fins in the **BACK** position causes more material to be thrown directly behind the spreader. Standard factory installation for the fins is in the straight position. Use only genuine BBI parts. Spinner fins are designed to be replaced periodically.



Spinner fins will wear and disfigure from the abrasiveness of the materials. Excessive wear can cause an uneven spread pattern. You should replace worn fins before they affect the spread pattern (fins are available for purchase from your nearest BBI dealer or through the parts department at BBI)

SPINNER SPEED

You should make this particular adjustment only after other methods of adjustment fail to give a satisfactory pattern. Increasing spinner speed may increase or decrease the material directly behind the spreader, depending on the material being spread, the original spinner RPM, and type of blade setting. You will need to use trial and error when making adjustments to spinner speed. Recommendations are shown in the chart.

SPINNER SPEED RECOMMENDATIONS

*Fertilizer (80 ft Wide) = 850-900 RPM

Fertilizer (60 ft Wide) = 650 RPM

*Lime (60 ft Wide) = 600-650 RPM

^{*} Must have tractor supplied hydraulic spinners and 21 GPM @2000 PSI.



APPLICATION RATE

Always TEST and CALIBRATE the spreader properly prior to operating in the field.

The speed of the conveyor and the height of the gate opening combine to determine the amount of material being applied at a given time (the application rate). Elements that also affect the application rate include the material density, swath width, and ground speed.

When adjusting application rates, keep these principles in mind:

- Bed chain increases = Rate increases
- Gate height increases = Rate increases
- Material density increases = Rate increases
- Swath width increases = Rate decreases



Once an adequate spread pattern has been obtained, the spreader should be calibrated to deliver the desired rate per acre.

Charts for approximating the gate setting can be found on the spreader decal on the side of the hopper or in the Appendix.

Charts are to be used as a guide in the calibration process. The spreader operator is responsible for the actual amount of material applied.

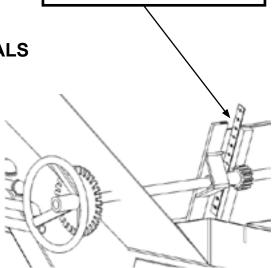
Many application issues can be traced to incorrect product density. Density is very important to a proper application. The guesswork of estimating the weight per cubic foot of a blend can be eliminated with the use of a density scale.

If a density scale is not available, then use one of the following calculations to determine density:

Weight of 5 gallons of material (LBS) \times 1.5 = Weight per cubic foot (LBS) or Weight of 1 Gallon \times 7.5

After the spreader has been successfully calibrated and tested, it is ready for use.

Remember to USE EXTREME CAUTION and FOLLOW ALL SAFETY INSTRUCTIONS while operating this machinery.



SET GATE USING GAUGE



LUBRICATION AND MAINTENANCE

Grasshopper Pull-Type

MAINTENANCE

The chemical agents in commercial fertilizers are very corrosive. It is important that a comprehensive preventative maintenance program be established. The cleaning, lubrication, and maintenance practices that you follow will affect the life, service, and overall cost-of-use of the spreader.

LUBRICATION

Frequently lubricate all bearings and other grease points to extend the life of the components. When lubricating, it is important to also inspect the components to ensure satisfactory operation.

The required interval of lubricating will depend on the operating environment. Conditions such as dust, moisture, speed, and temperature will affect how often to lubricate. Refer to the chart below for a guideline.



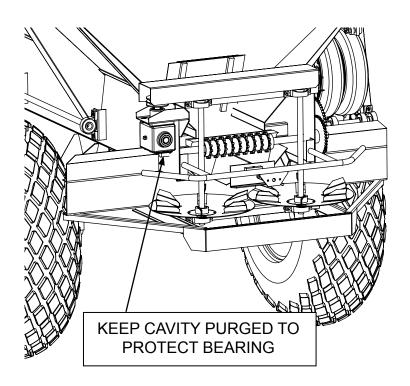
LUBRICATION SCHEDULE		
ITEM	FREQUENCY	
Input Shaft U-Joint	40 hours	
Input Shaft Bearing	40 hours	
Front Roller Bearings	120 hours	
Rear Roller Bearings	40 hours	
Spinner Bearings	40 hours	
Spinner U-Joints	80 hours	
Gate Rod	500 hours	
Flow Divider Bushing	500 hours	
Wheel Hubs	40 hours	

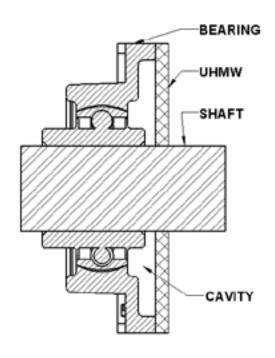
On PTO Driven Spinner Models, BBI has filled the Spinner Drive Gearbox with **90-weight oil** at the factory. You should replace the factory oil after the first 50 hours of break-in time. Thereafter, you should drain and refill the oil after every season.



REAR ROLLER BEARING PLATES

You'll find the UHMW Polyethylene plates located behind the rear roller bearings. With the addition of this plate, a cavity has been created that is filled with grease which will help purge any debris that might cause damage or corrosion. Grease these bearings every 40 hours of operation for protection.



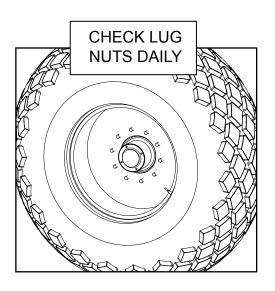


FASTENERS

Tighten all screw fasteners after the first week of operation and regularly thereafter. Replace any lost or damaged fasteners or other parts immediately upon finding such damage or loss.

LUG NUTS

Check lug nuts each time before using. Ensure lug nuts are tightened to the appropriate torque specification. For solid flat plate center wheels with 10-bolt hubs, tighten lug nuts to 250 ft/lbs. For 8-bolt hubs, tighten lug nuts to 120 ft/lbs.



IMPORTANT!



Tightening lug nuts more than recommended can damage wheels.



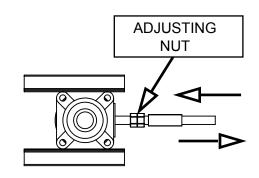
CONVEYOR CHAIN ADJUSTMENT

Grasshopper Pull-Type

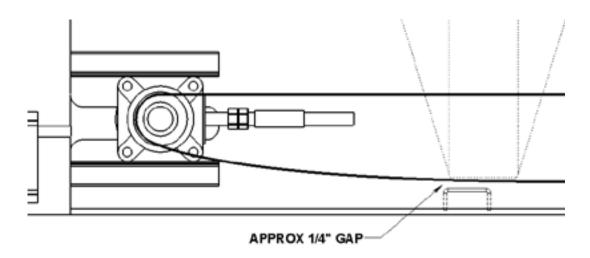
CHAIN TENSION

Conveyor chain tension is also a factor in conveyor and roller life. Note the proper chain tension illustrated below. Be sure the chain is tensioned equally on both sides. You can make adjustments on each side of the unit at the idler bearings located at the front of the unit.

A conveyor chain that is too tight will stretch more than normal and can also cause the roller shafts to break. If the chain is too loose then it can catch on the sub frame or get wrapped around the rear roller causing damage to the chain, roller, and hopper.



Front Roller Adjustment used to change chain tension.



IMPORTANT!



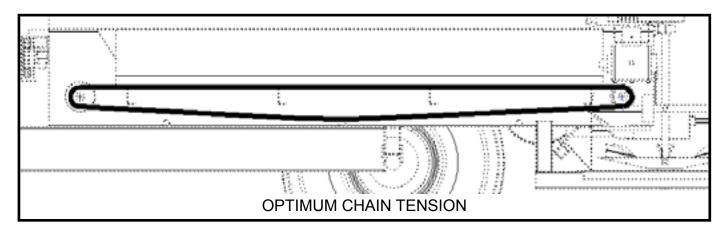
Note: Stainless steel mesh chain will stretch when first used. You must check the chain for appropriate tension and properly adjust it to avoid damaging unit. After initial break-in period, stretching should be minimal.

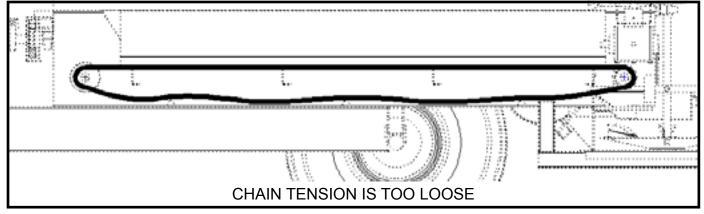


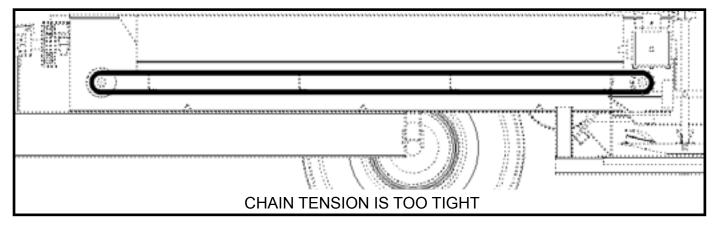
CONVEYOR TENSION ADJUSTMENT

When adjusting the conveyor chain, allow the bottom side of the conveyor to touch the cross members of the chassis inside the conveyor return tunnel.

NOTE: Conveyor Chain will stretch when first used. Chain must be checked for approprate tension and properly adjusted to avoid damaging unit. After initial break in period stretching should be minimal.







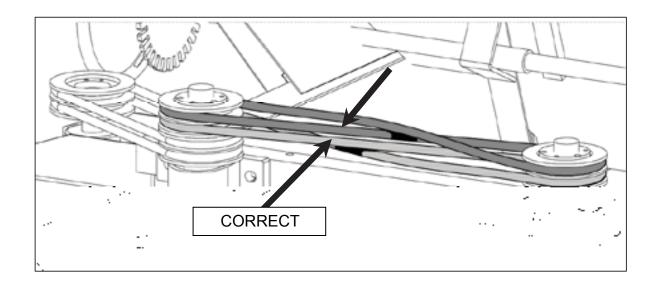


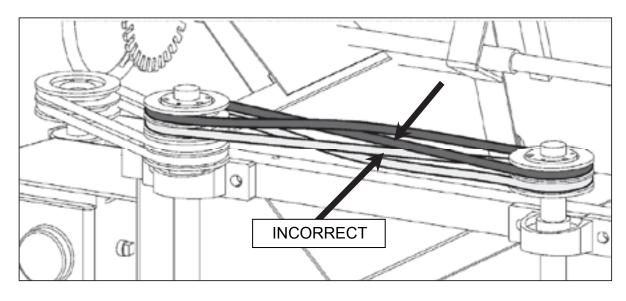
SPINNER GEAR CASE

Check the oil level in the gear case monthly. The oil in a new unit should be drained at the end of **first two weeks or 50 hours** and then thoroughly flushed with light oil. A good quality **90 weight oil** is used in BBI gearboxes. Refill the gear case with a recommended lubricant. After the initial change, the oil should be changed every 2,000 hrs. or annually, whichever is first. Notice the grease fitting for the top bearing. It needs grease twice per week during normal operations.

SPINNER BELT SETUP

When replacing worn spinner belts, it is important to install them correctly so that they do not wear out prematurely. Use the illustrations below for reference.







REPLACEMENT PARTS

Use only genuine BBI Parts.

Order parts from the authorized BBI dealer in your area.

When placing an order, please have available:

- 1. The model and serial number of the spreader.
- 2. The part name, part number, and the quantity required.
- 3. The correct street address for parts delivery, and your preferred carrier (if necessary)

DEALER'S PARTS DEPARTMENT INFORMATION:

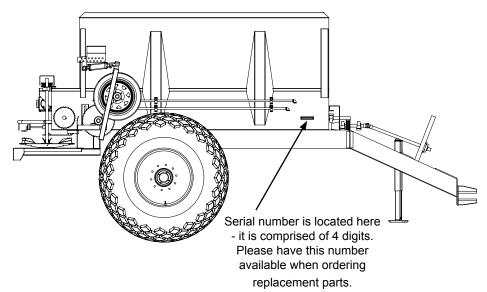
Dealer Parts Representative:	
Phone number:	
Email:	

SHIPPING DAMAGE

You must make claims for shortages and/or errors immediately upon receipt of goods from BBI. When you receive broken or damaged goods, you must make a full description of the damage to the carrier agent on the freight bill. If insisted upon, you can always collect full damage from the transportation company. Please contact BBI as soon as possible after you have notified the carrier.

If the transportation company is not handling your claims to your full satisfaction, please contact BBI's Customer Service Department at 1-800-282-3570 for assistance.





PARTS INFORMATION

Information contained in this section is provided for identification and reference purposes when ordering replacement parts.

- 1). Identify the part or component that needs to be replaced.
- 2). Locate the appropriate section on the following pages where the part is located.
- 3). Reference the appropriate page to gather necessary part number and pertinent information.

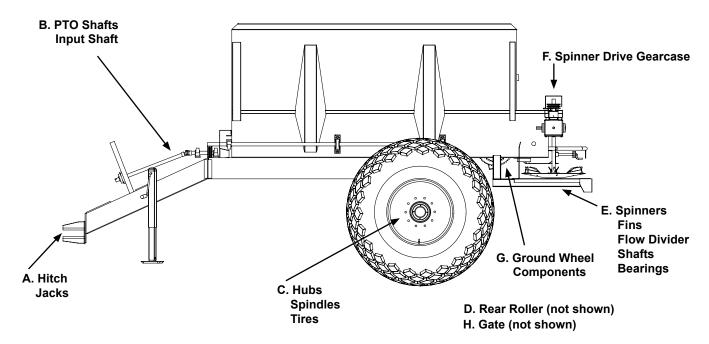
REPLACEMENT PARTS ORDERING:

You have several options when ordering replacement parts:

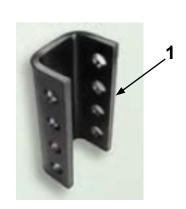
- 1) Call your service dealer
- 2) Order through BBI's parts website: www.bbispreaders.com

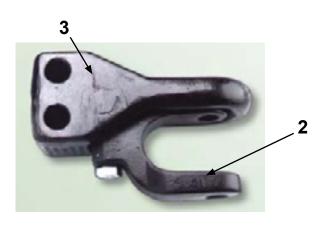


COMPONENT / ASSEMBLY IDENTIFICATION:



A: HITCH COMPONENTS



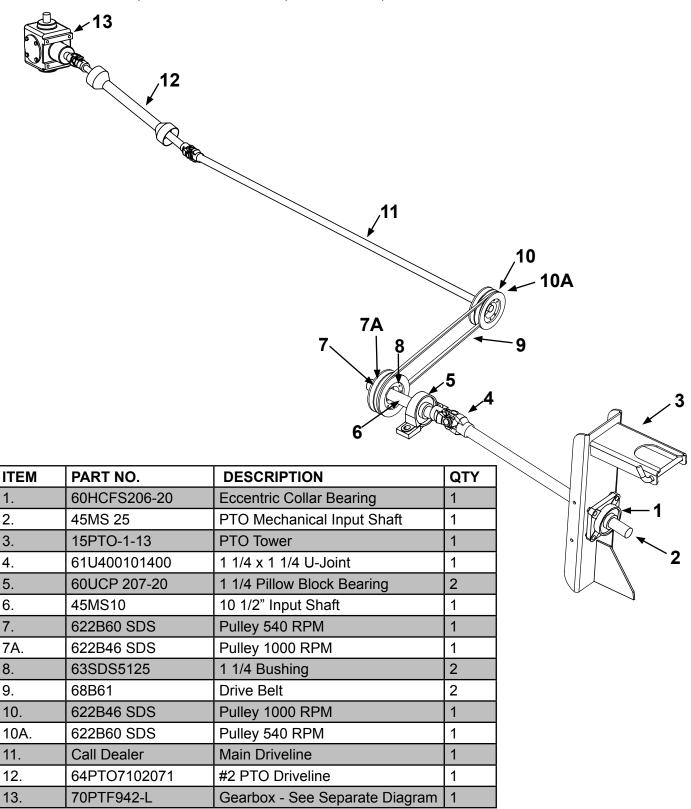


ITEM	PART NO.	DESCRIPTION QT	
1.	24PPHB305	Hitch Bracket	1
2.	24PPI208VR	Perfect Hitch Clevis	1
3.	24PPI401V3	Perfect Hitch Pintle	1
4.	24PPI401V3A	Perfect Hitch Assembly	1
5.	24H20078	Heavy Duty Hitch	1

ITEM	PART NO.	DESCRIPTION	QTY
1.	24SWL190DL	7K Jack	1
2.	24182304	10K Jack	1

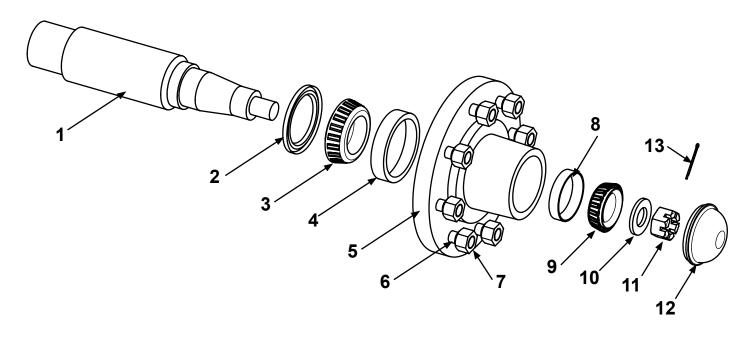


B: PTO SHAFTS, DRIVE SHAFTS, PULLEYS, BELTS





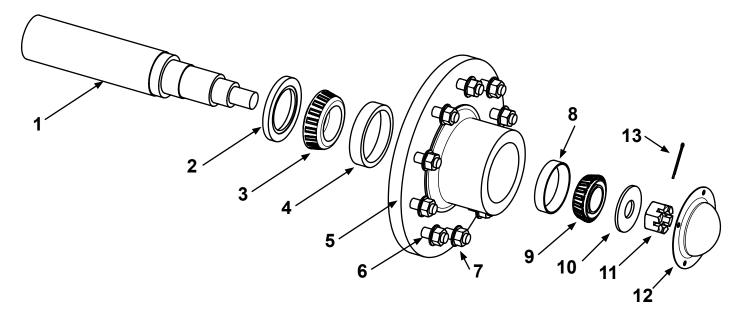
C1: 10,000 LB (10K) HUB ASSEMBLY 22AX3160424A (8 BOLT) - NO SPINDLE



ITEM	PART NO.	DESCRIPTION	QTY
1.	22AXS-6000F	10K Spindle Shaft	1
2.	22AXSL-275	10K Oil Seal (CR27394)	1
3.	22AX506849	10K Inner Bearing	1
4.	22AX506810X	10K Inner Race	1
5.	22AX3160424	10K 8 Lug Hub Only	1
6.	22AXST-625	5/8" x 18-90 Press-in Stud	1
7.	22AXSTN-629	5/8" x 18-90 Lug Nut	1
8.	22AX501310	10K Outer Race	1
9.	22AX501349	10K Outer Bearing	1
10.	22AXSW-1001	10K Axle Washer	1
11.	22AXSN-1001	10K Axle Nut	1
12.	22AX1609	10K Dust Cap	1
13.	22AXSCP-102	10K Cotter Pin	1



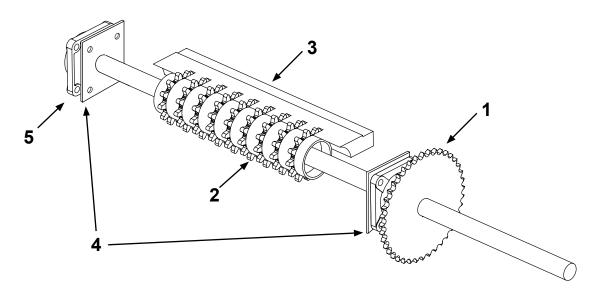
C2: 12,000 LB (12K) HUB ASSEMBLY 22AXBF2891300A (10 BOLT) - NO SPINDLE



ITEM	PART NO.	DESCRIPTION	QTY
1.	22AXBB281309	12K Spindle Shaft	1
2.	22AXBB906497	12K Oil Seal 2	1
3.	22AXBB910333	12K Inner Bearing	1
4.	22AXBB910331	12K Inner Race	1
5.	22AXBF2891300	12K 10 Lug Hub Only	1
6.	22AXBB13564	12K Press in Stud	1
7.	22AXBB913571	12K Flanged Nut	1
8.	22AXBB910332	12K Outer Race	1
9.	22AXBB910334	12K Outer Bearing	1
10.	22AXBB913632	12K Axle Washer	1
11.	22AXBB913571	12K Axle Nut	1
12.	22AXBB909983	12K Dust Cap	1
13.	22AXSCP-103	12K Cotter Pin	1



D: REAR ROLLER COMPONENTS



ITEM	PART NO.	DESCRIPTION	QTY
1.	676013540-1538	40 Tooth Drive Sprocket	1

REAR ROLLERS - Order by Chain Size			
ITEM PART NO. DESCRIPTION QT			
2.	42RRM16SP	For 16" Mesh Chain	1
2.	42RRM18SP	For 18" Mesh Chain	1
2.	42 RRM20SP	For 20" Mesh Chain	1

COMBS - Order by Chain Size			
ITEM PART NO. DESCRIPTION QTY			
3.	42C16	16" Comb	1
3.	42C18	18" Comb	1
3.	42C20	20" Comb	1

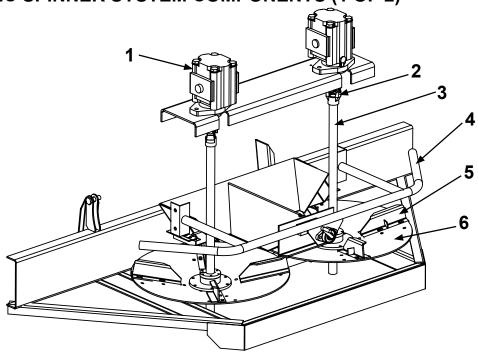
ITEM	PART NO.	DESCRIPTION	QTY
4.	89 POLYSQUARES	Poly Squares 6.5 x 6.5	2
5.	60UCF208-24	1 1/2" Flange Bearing	2

MESH CHAIN	CONNECTOR PINS	
16" - 41 MC1116	41 MC 16 SP	
18" - 41 MC1118	41 MC 18 SP	
20" - 41 MC1120	41 MC 20 SP	
24" BAR - Call with Serial #		

*NOTE: To replace entire chain, order 20' (hopper length x2, plus 2 feet).



E: HYDRAULIC SPINNER SYSTEM COMPONENTS (1 OF 2)



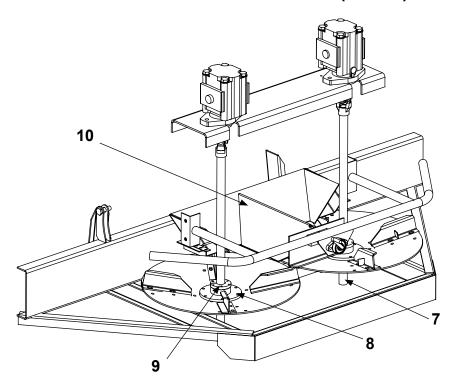
ITEM	PART NO.	DESCRIPTION	QTY
1.	3121SDM15	1.5" Spinner Motor	2
	31M2100SK152025	Seal Kit	1
	30Q1956-4	Seal Installation Tool. Required to properly install new motor pressure seal.	1
2.	61U183010293	U-Joint	2
3.	45FHMS28	Shaft	2
4A.	51SG-C	Guard Rail (Carbon)	1
4B.	51SG-S	Guard Rail (Stainless)	1

5. FINS				
Carbon Stainless				
51FT75MC-R	Carbon 7.5" Right	51FT75MS-R	Stainless 7.5" Right	
51FT75MC-L	Carbon 7.5" Left	51FT75MS-L	Stainless 7.5" Left	
51FT9MC-R	Carbon 9" Right	51FT9MS-R	Stainless 9" Right	
51FT9MC-L	Carbon 9" Left	51FT9MS-L	Stainless 9" Left	

6. DISC ASSEMBLIES				
Car	inless			
50MS24CSA-RH	50MS24CSA-RH Carbon 24" Right		Stainless 24" Right	
50MS24CSA-LH Carbon 24" Left 50MS24SSA-LH Stainless 24" Left				



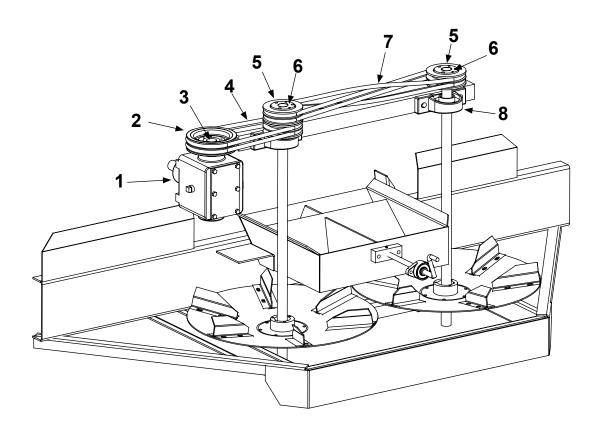
E: HYDRAULIC SPINNER SYSTEM COMPONENTS (2 OF 2)



ITEM	PART NO.	DESCRIPTION	QTY
7.	60UCP207-20	1 1/4" Pillow Block (under spinner disc)	2
8.	58HP1B-FT	Hub	2
9.	50P1125	1 1/4" Locking Hub	2

	FLOW DIVIDER AND COMPONENTS			
ITEM	TEM PART NO. DESCRIPTION		QTY	
10.	52FFD200MS	Flow Divider	1	
	18FD-MSI-C	Insert	1	
	52TFD-1	Teflon Block	1	
	60UCFL202-10	5/8" Bearing	1	
	52FDH	Flow Divider Handle	1	

E: PTO DRIVEN SPINNER COMPONENTS

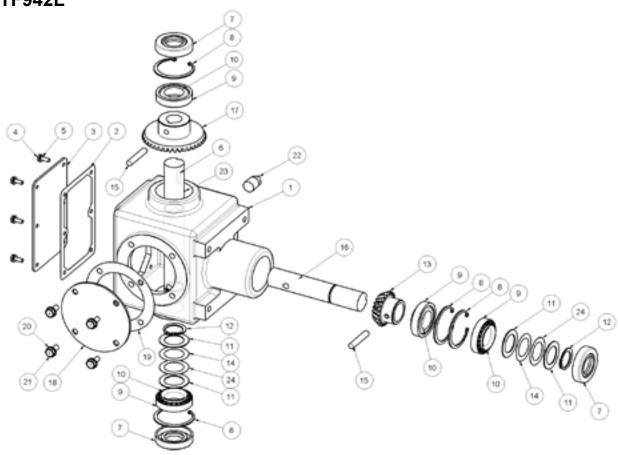


ITEM	PART NO.	DESCRIPTION	QTY
1.	70PTF942L	Gearbox - See Diagram	1
2.	622B60SDS	Pulley	1
3.	63SDS125	Taper Bushing / Lock Hub	4
4.	68B37	Drive Belt	2
5.	622B46SDS	Pulley	3
6.	63SDS125	Locking Hub	4
7.	68B63K	Kevlar Spinner Drive Belt	2
8.	60UCP2070-20	1 1/4" Pillow Block Bearing	4

NOTE: Fins, Shafts, and Flow Divider components can be found on Hydraulic Spinner System Components Section



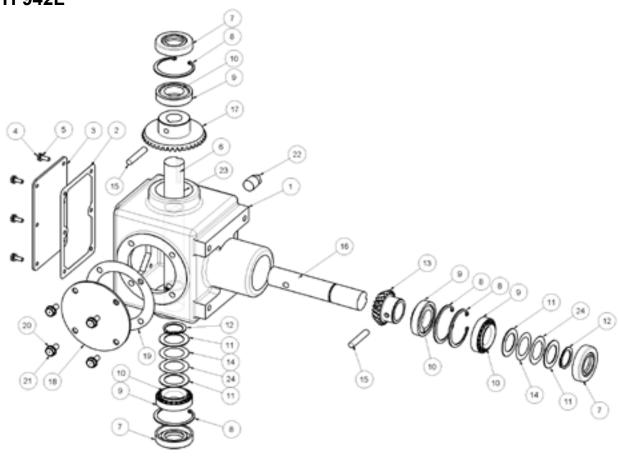
F: TWO SHAFT SPINNER GEARBOX (1 OF 2) 70PTF942L



ITEM	PART NO.	DESCRIPTION	QTY
1.	70PTF-1A	LH Housing w/ Grease Fitting	1
2.	70PTF-3	Gasket, Top (Rectangle)	1
3.	70PTF-2A	Top Cover (Rectangle)	1
4.	70PTF-4	Cap Screws (1/4" x 3/4")	6
5.	70PTF-5	Split Lock Washers, 1/4"	6
6.	70PTF-6	Output Shaft (1-1/4" x 10-3/4")	1
7.	70PTF-11	Oil Seal	3
8.	70PTF-12	Retaining Ring, Large	4
9.	70PTF-10R16	Race	4
10.	70PTF-10C	Bearing	4
11.	70PTF-16	Washer / Spacer / Shim	4
12.	70PTF-13	Retaining Ring, Small	2



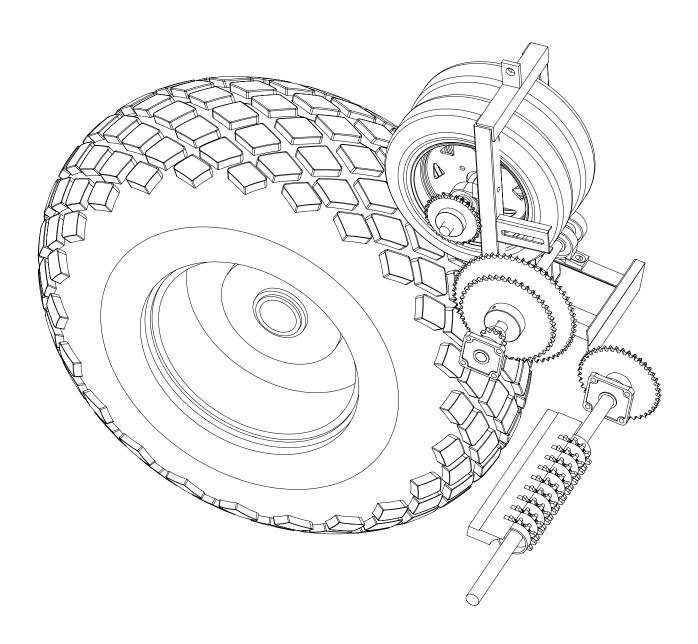
F: TWO SHAFT SPINNER GEARBOX (2 OF 2) 70PTF942L



ITEM	PART NO.	DESCRIPTION	QTY
13.	70PTF-8P	Pinion gear	1
14.	70PTF-18A	Shim .005	2
15.	70PTF-9	#15 Roll Pin (2" x .385/.375)	2
16.	70PTF-7	Input Shaft (1-1/4" x 6-5/8")	1
17.	70PTF-8B	Gear	1
18.	70PTF-2B	Side Cover (Round)	1
19.	70PTF-19B	Side Gasket, Round .020	1
20.	70PTF-17	Lock Washer, Split (5/16")	1
21.	70PTF-15A	Cap Screw (5/16" x 1-1/2")	4
22.	70PTF-14	Pipe Plug	1
23.	70PTF-22	Grease Fitting	1
24.	70PTF-18B	Shim .010	2



G: GROUND DRIVE COMPONENTS 25424051



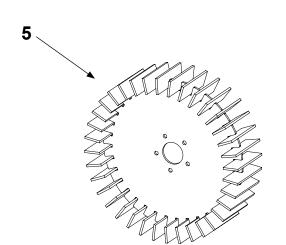


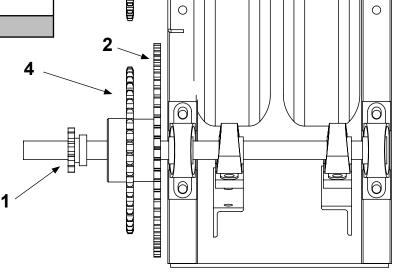
G: GROUND DRIVE COMPONENTS (1 OF 2) - SPROCKETS, PRESS WHEELS, CHAINS

SPROCKETS			
ITEM	PART NO.	DESCRIPTION	QTY
1.	6760BS11-1225	11 Tooth Sprocket	2
2	6760BS60-1225	60 Tooth Sprocket	1
3.	6760BS26-1225	26 Tooth Sprocket	1
4.	6760BS45-1225	45 Tooth Sprocket	1
	67AG 2417	Idler Sprocket (not shown)	3

CHAIN - # 60 ROLLER - Carbon or Stainless		
PART NO.	DESCRIPTION	
4160 - 1BLK	# 60 Chain - Carbon	
4160 - 1SS	# 60 Chain - Stainless	
4160 - 1CL	Master Link - Carbon	
4160 - 1CLSS	Master Link - Stainless	

	PRESSWHEELS			
ITEM	PART NO.	DESCRIPTION		
5.	2542405	Tire & Rim		
	25 -GW-H5-A	5 Lug Hub		
	25 GWML	Metal Groundwheel		



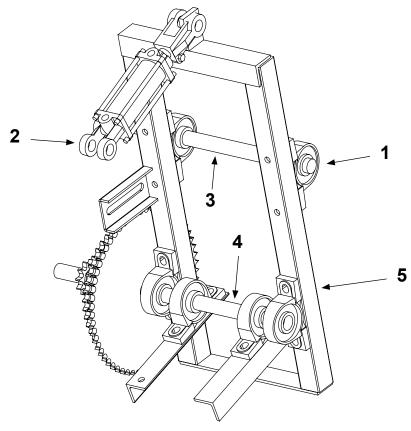




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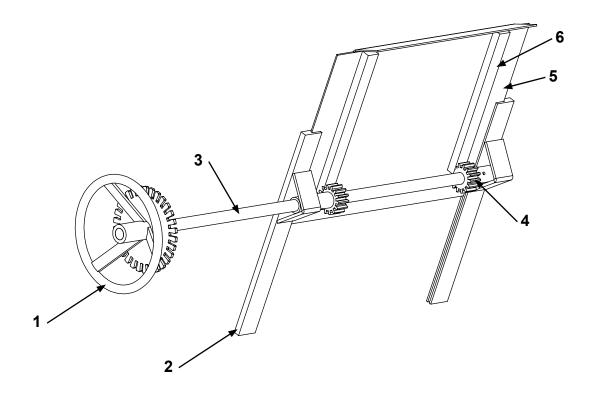
G: GROUND DRIVE COMPONENTS (2 OF 2) - SHAFTS, BEARING, FRAME



ITEM	PART NO.	DESCRIPTION	QTY
1.	60UCP207-20	1 1/4 Pillow Block	6
2.	362004TCB	Hydraulic Cylinder	1
	253848272	Return Spring (not featured)	1

SHAFTS			
ITEM	ITEM PART NO. DESCRIPTION		QTY
3.	45GWSSA 20	Shaft-Dual Press Wheel	1
	45GWSSA 15	Shaft-Dual Press Wheel	1
4.	45GWSSA 25	Sprocket Shaft	1
5.	25GWF	Frame - Order by Unit Serial #	

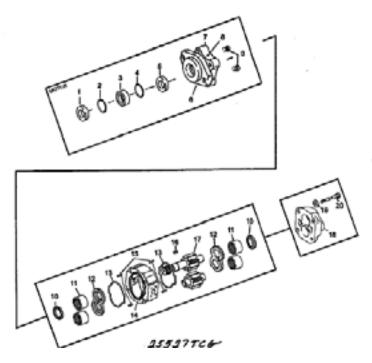
H: GATE COMPONENTS



ITEM	PART NO.	DESCRIPTION	QTY
1.	53GWB-7	Gate Wheel	1
2.	53GS	Gate Slide (Stainless)	2
3.	53GSS	Gate Shaft (Stainless)	1
4.	53GWS-2	Spur Gear	1
5.	53RG-2	Gate (Stainless)	1
6.	53GWS-3	Gear Rack	2
7.	53GGFT	Gate Gauge	1
8.	53RG-15	Gate with Gear Rack	1



I. SPINNER MOTOR 3121SDM15



ITEM	PART NO.	DESCRIPTION	QTY
1.	25527TCG	Grease Seal	1
2.	W023-206	Snap Ring	1
3.	MZ-0961	Tell-Tale Seal Retainer	1
4.	K-2995-109	Seal Retainer O-Ring	1
5.	W62-49-9	Shaft Seal	1
6.		1/8" NPT Grease Fitting Hole	
7.		2-Bolt-B Shaft End Cover (SEC)	1
8.	W0-17	Pipe Plug 1/4" NPT for (SEC)	1
9.	L-0280-K	Check Valve Assembly	2
10.	KA-0558-1XS	Ring Seal	2
11.	X-0921	Roller Bearing	4
12.	ZZ-0947-TC	Thrust Plate	2
13.	K-2995-240	Gear Housing Gasket Seal	2
14.		Gear Housing	1
15.	280-1971-031	Dowel Pin	4
16.	W09-02	Shaft Key	1
17.		Gear Set	1
18.	592-00662	Port End Cover (PEC)	1
19.	W033-3	Washer 9/16"	4
20.		Hex Head Bolt	4



16" MESH CHAIN RATE CHART 60 / 30



APPLICATION RATE

16" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

	Sprock	ket Rat	io - 11:	60	Lov	v Apı	olicat	ion R	late	S	Spread	Swath	60	ft		Sproc	ket Rat	io - 26:	45	Hig	h Ap	plicat	ion R	ate		Spread	d Swath	30 ft
12	417	469	521	573	625	677	729	781	833	886	938	990	1042		12	2627	2955	3283	3612	3940	4268	4597	4925	5253	5582	5910	6239	6567
11.5	399	449	499	549	599	649	699	749	799	849	899	949	998		11.5	2517	2832	3147	3461	3776	4091	4405	4720	5035	5349	5664	5979	6293
11	382	430	478	525	573	621	669	716	764	812	860	907	955		11	2408	2709	3010	3311	3612	3913	4214	4515	4816	5117	5418	5719	6020
10.5	365	410	456	501	547	593	638	684	729	775	820	866	912		10.5	2298	2586	2873	3160	3448	3735	4022	4310	4597	4884	5171	5459	5746
10	347	391	434	478	521	564	608	651	695	738	781	825	868		10	2189	2463	2736	3010	3283	3557	3831	4104	4378	4652	4925	5199	5472
9.5	330	371	412	454	495	536	577	619	660	701	742	784	825		9.5	2080	2339			3119		3639	3899	4159	4419	4679	4939	5199
9	313	352	391	430	469	508	547	586	625	664	703	742	781		9	1970	2216		2709		3201	3448	3694	3940	4186	4433	4679	4925
8.5	295	332	369	406	443	480	517	553	590	627	664	701	738		8.5	1861	2093		2558		3023	3256	3489	3721	3954	4186	4419	4652
8	278	313	347	382	417	451	486	521	556	590	625	660	695		8	1751	1970		2408	-		3065	3283	3502	3721	3940	4159	4378
7.5	260	293	326	358	391	423	456	488	521	553	586	619	651		7.5							2873	3078	3283	3489	3694	3899	4104
7	243	273	304	334	365	395	425	456	486	517	547	577	608		7	1532	1724		2107	2298			2873	3065	3256	3448	3639	3831
9 6.5 E 6	226	254	282	310	339	367	395	423	451	480	508	536	564	SETTING	6.5	_	1601			2134	2312		2668	2846	3023	3201	3379	3557
E 6	208	234	260	287	313	339	365	391	417	443	469	495	521	E	6		1478		1806		2134		2463	2627	2791	2955	3119	3283
등 5.5	191	215	239	263	287	310	334	358	382	406	430	454	478	SE	5.5	-	1354		1655			2107	2257	2408	2558	2709	2859	3010
3 4.5 4.5	174	195	217	239	260	282	304	326	347	369	391	412	434	GATE	5	1094	1231		1505	1642		1915	2052	2189	2326	2463	2599	2736
ලි 4.5	156	176	195	215	234	254	273	293	313	332	352	371	391	g	4.5		1108	1231	1354	1478	1601	1724	1847	1970	2093	2216	2339	2463
3.5	139 122	156	174	191 167	208 182	226 198	243	260	278 243	295	313 273	330	347		4	876 766	985 862	1094	1204	1313 1149		1532 1341	1642 1437	1751	1861 1628	1970 1724	2080 1820	2189
3.5		137	152		-		213	228	208	258		289	304		3.5			958	1053			_	-	1532				1915
2.5	104 87	117 98	130 109	143 119	156 130	169 141	182 152	195 163	174	221 184	234 195	247 206	260 217		2.5	657 547	739 616	821 684	903 752	985 821	1067 889	1149 958	1231 1026	1313 1094	1395 1163	1478 1231	1560 1300	1642 1368
2.5	69	98 78	87	96	104	113	122	130	139	148	156	165	174		2.5	438	493	547	602	657	711	766	821	876	930	985	1040	1094
1.5	52	59	65	72	78	85	91	98	104	111	117	124	130		1.5		369	410	451	493	534	575	616	657	698	739	780	821
1.3	-				-				-						1.5	219	246	274	301	328	356	383	410	438	465	493	520	547
1 35 39 43 48 52 56 61 65 69 74 78 82 87 40 45 50 55 60 65 70 75 80 85 90 95 100														40	45	50	55	60	65	70	75	80	85	90	95	100		
							SITY (L									.•	.•	•						R CU. F1				

¹⁾ Locate Material Weight per Cubic Foot at the bottom of the desired chart.



NOTE: If the weight per cubic foot is not known, weigh one gallon of material and multiply by 7.5. This will give your approximate material weight per cubic foot. (5 gal. X 1.5 = Approx. 1 cubic foot)

²⁾ Look up the column vertically to find the amount of Material you want to Spread per Acre.

³⁾ Move left across the row to locate the **Gate Setting** required for your application.

16" MESH CHAIN RATE CHART 80 / 60

SALFORD	
CALICID	1 2 11 2 11 1

APPLICATION RATE

16" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

	Spro	icket Ra	tio - 11	:60	Lov	w Apı	olicat	ion R	ate	s	Spread	Swath	80	ft		Sproc	ket Rat	io - 26:	45	Hig	h Ap	plicat	ion R	ate		Spread	d Swath	60 ft
1	313	352	391	430	469	508	547	586	625	664	703	742	781		12	1313	1478	1642	1806	1970	2134	2298	2463	2627	2791	2955	3119	3283
11.	300	337	374	412	449	487	524	562	599	637	674	711	749		11.5	1259	1416	1573	1731	1888	2045	2203	2360	2517	2675	2832	2989	3147
1	1 28	322	358	394	430	466	501	537	573	609	645	680	716		11	1204	1354	1505	1655	1806	1956	2107	2257	2408	2558	2709	2859	3010
10.	273	308	342	376	410	444	479	513	547	581	615	650	684		10.5	1149	1293	1437	1580	1724	1867	2011	2155	2298	2442	2586	2729	2873
1	260	293	326	358	391	423	456	488	521	553	586	619	651		10	1094	1231	1368	1505	1642	1779	1915	2052	2189	2326	2463	2599	2736
9.			309	340	371	402	433	464	495	526	557	588	619		9.5		1170				1690		1950	2080	2209	2339	2469	2599
	234		293	322	352	381	410	440	469	498	527	557	586		9	985	1108		1354	1478		1724	1847	1970	2093	2216	2339	2463
8.		249	277	304	332	360	387	415	443	470	498	526	553		8.5		1047		1279	1395	-	1628	1744	1861	1977	2093	2209	2326
	208		260	287	313	339	365	391	417	443	469	495	521		8	876	985	1094	1204	1313	1423		1642	1751	1861	1970	2080	2189
7.			244	269	293	317	342	366	391	415	440	464	488		7.5		923	1026	1129		1334	1437	1539	1642	1744	1847	1950	2052
	7 182		228	251	273	296	319	342	365	387	410	433	456		7	766	862	958	1053	1149	1245	1341	1437	1532	1628	1724	1820	1915
SETTING 5.			212	233	254	275	296	317	339	360	381	402	423	SETTING	6.5		800	889	978	1067	1156	-	1334	1423	1512	1601	1690	1779
Ë _	150	-	195	215	234	254	273	293	313	332	352	371	391	Ŀ	6	657	739	821	903	985	1067	1149	1231	1313	1395	1478	1560	1642
	5 143 5 130		179	197	215	233	251	269	287	304	322	340	358 326	SE	5.5	602 547	677	752	828 752	903	978	1053	1129	1204	1279	1354	1430	1505
GATE 4.			163	179	195	212	228	244	260	277	293	309	293	GATE	4.5	-	616	684	677	821	889	958	1026	1094	1163	1231	1300	1368
O 4.	5 117 4 104		147 130	161 143	176 156	190 169	205 182	220 195	234 208	249 221	264 234	278 247	260	0	4.5	493 438	554 493	616 547	602	739 657	800 711	862 766	923 821	985 876	1047 930	1108 985	1170 1040	1231 1094
3.		103	114	125	137	148	160	171	182	194	205	217	228		3.5	383	431	479	527	575	622	670	718	766	814	862	910	958
٥.	3 78	88	98	107	117	127	137	147	156	166	176	186	195		3.3	328	369	410	451	493	534	575	616	657	698	739	780	821
2.		73	81	90	98	106	114	122	130	138	147	155	163		2.5	274	308	342	376	410	445	479	513	547	581	616	650	684
	52	59	65	72	78	85	91	98	104	111	117	124	130		2.0	219	246	274	301	328	356	383	410	438	465	493	520	547
1.	5 39	44	49	54	59	63	68	73	78	83	88	93	98		1.5	164	185	205	226	246	267	287	308	328	349	369	390	410
••	1 26	29	33	36	39	42	46	49	52	55	59	62	65		1	109	123	137	150	164	178	192	205	219	233	246	260	274
	40	45	50	55	60	65	70	75	80	85	90	95	100			40	45	50	55	60	65	70	75	80	85	90	95	100
				MA	ΓERIAL	DENS	SITY (L	BS PE	R CU.	FT.)									MA	ΓERIAL	DENS	SITY (L	BS PEF	R CU. F1	Γ.)			

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18" MESH CHAIN RATE CHART 60 / 30



APPLICATION RATE

18" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

	Sprock	ket Rat	io - 11:	:60	Lov	w Apı	plicat	ion R	ate	S	Spread	Swath	60	ft		Sproc	ket Rat	io - 26:	:45	Hig	h Ap	plicat	tion R	ate		Spread	d Swath	30 ft
12	454	510	567	624	680	737	794	850	907	964	1020	1077	1134		12	2859	3216	3573	3930	4288	4645	5002	5360	5717	6074	6432	6789	7146
11.5	435	489	543	598	652	706	761	815	869	924	978	1032	1087		11.5	2739	3082	3424	3767	4109	4452	4794	5136	5479	5821	6164	6506	6849
11	416	468	520	572	624	676	728	779	831	883	935	987	1039		11	2620	2948	3275	3603	3930	4258	4586	4913	5241	5568	5896	6223	6551
10.5	397	446	496	546	595	645	694	744	794	843	893	942	992		10.5	2501	2814	3127	3439	3752	4064	4377	4690	5002	5315	5628	5940	6253
10	378	425	472	520	567	614	661	709	756	803	850	898	945		10	2382	2680	2978	3275	3573	3871	4169	4466	4764	5062	5360	5657	5955
9.5	359	404	449	494	539	583	628	673	718	763	808	853	898				2546		-		3677	3960	4243	4526	4809	5092	5375	5657
9	340	383	425	468	510	553	595	638	680	723	765	808	850				2412					3752	4020	4288	4556	4824	5092	5360
8.5	321	361	402	442	482	522	562	602	642	683	723	763	803		8.5		2278		2784			3543	3796	4050	4303	4556	4809	5062
8											680	718	756		8		2144		2620		3097	3335	3573	3811	4050	4288	4526	4764
7.5											638	673	709		7.5				2457			3127	3350	3573	3796	4020	4243	4466
7	265	298	331	364	397	430	463	496	529	562	595	628	661		7	1667	1876		2293		-	2918	3127	3335	3543	3752	3960	4169
9NILL 6	246	276	307	338	368	399	430	461	491	522	553	583	614	SETTING	6.5		1742	1935	2129			2710	2903	3097	3290	3484	3677	3871
⊨ 6	227	255	283	312	340	368	397	425	454	482	510	539	567	E	6			1787		2144	2323		2680	2859	3037	3216	3394	3573
ÿ 5.5	208 189	234 213	260 236	286 260	312 283	338 307	364 331	390 354	416 378	442 402	468 425	494 449	520 472			1310 1191		1638 1489	1801 1638	1965 1787	_	2293 2084	2457 2233	2620	2784	2948	3112	3275 2978
3 4.5 EATE	170	191	236	234	255	276	298	319	340	361	383	404	472	GATE	5 4.5		1340 1206	1340	1474	1608	1742		2010	2382 2144	2531 2278	2680 2412	2829 2546	2680
0 4.5	151	170	189	208	255	246	265	283	302	321	340	359	378	9	4.5	953	1072	1191	1310		1548	1667	1787	1906	2025	2144	2263	2382
3.5	132	149	165	182	198	215	231	248	265	281	298	314	331		3.5		938	1042	1146		1355		1563	1667	1772	1876	1980	2084
3.3	113	128	142	156	170	184	198	213	227	241	255	269	283		3.3	715	804	893	983	1072	1161		1340	1429	1519	1608	1697	1787
2.5	94	106	118	130	142	154	165	177	189	201	213	224	236		2.5	596	670	744	819	893	968	1042	1117	1191	1265	1340	1414	1489
2.0	76	85	94	104	113	123	132	142	151	161	170	180	189		0	476	536	596	655	715	774	834	893	953	1012	1072	1131	1191
1.5	57	64	71	78	85	92	99	106	113	120	128	135	142		1.5		402	447	491	536	581	625	670	715	759	804	849	893
1	38	43	47	52	57	61	66	71	76	80	85	90	94		1	238	268	298	328	357	387	417	447	476	506	536	566	596
	40	45	50	55	60	65	70	75	80	85	90	95	100	ı.		40	45	50	55	60	65	70	75	80	85	90	95	100
				MA	TERIAI	DENS	SITY (L	BS PE	R CU.	FT.)									MA	TERIAL	DEN	SITY (L	BS PEF	CU. F	Γ.)			

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18" MESH CHAIN RATE CHART 80 / 60

SALFURD P) P)

APPLICATION RATE

18" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

	Sprocl	ket Rat	io - 11	:60	Lov	w Apı	plicat	ion F	Rate	5	Spread	Swath	80	ft		Sproc	ket Rat	io - 26:	:45	Hig	h Ap	plicat	ion R	ate		Sprea	d Swath	60 ft
12	340	383	425	468	510	553	595	638	680	723	765	808	850		12	1429	1608	1787	1965	2144	2323	2501	2680	2859	3037	3216	3394	3573
11.5	326	367	407	448	489	530	570	611	652	693	733	774	815		11.5	_		1712		2055		2397	2568	2739	2911	3082	3253	3424
11.3	312	351	390	429	468	507	546	585	624	663	702	741	779		11.3			1638			2129	2293	2457	2620	2784	2948	3112	3275
10.5	298	335	372	409	446	484	521	558	595	632	670	707	744		10.5			1563		1876	2032		2345	2501	2658	2814	2970	3127
10	283	319	354	390	425	461	496	531	567	602	638	673	709			1191	_	1489		1787		2084	2233	2382	2531	2680	2829	2978
9.5	269	303	337	370	404	438	471	505	539	572	606	640	673		9.5	_			1556	-	1839	1980	2122	2263	2404	2546	2687	2829
9	255	287	319	351	383	415	446	478	510	542	574	606	638		9	1072	1206	1340	1474	1608		1876	2010	2144	2278	2412	2546	2680
8.5	241	271	301	331	361	392	422	452	482	512	542	572	602		8.5	1012	1139	1265	1392	1519	1645	1772	1898	2025	2151	2278	2404	2531
8	227	255	283	312	340	368	397	425	454	482	510	539	567		8	953	1072	1191	1310	1429	1548	1667	1787	1906	2025	2144	2263	2382
7.5								505	531		7.5	893	1005	1117	1228	1340	1452	1563	1675	1787	1898	2010	2122	2233				
7	198	223	248	273	298	322	347	372	397	422	446	471	496		7	834	938	1042	1146	1251	1355	1459	1563	1667	1772	1876	1980	2084
ු 6.5	184	207	230	253	276	299	322	345	368	392	415	438	461	ā	6.5	774	871	968	1064	1161	1258	1355	1452	1548	1645	1742	1839	1935
SETTING 5.5	170	191	213	234	255	276	298	319	340	361	383	404	425	SETTING	6	715	804	893	983	1072	1161	1251	1340	1429	1519	1608	1697	1787
	156	175	195	214	234	253	273	292	312	331	351	370	390	SE	5.5	655	737	819	901	983	1064	1146	1228	1310	1392	1474	1556	1638
3 4.5 3 4.5	142	159	177	195	213	230	248	266	283	301	319	337	354	GATE	5	596	670	744	819	893	968	1042	1117	1191	1265	1340	1414	1489
ලි 4.5	128	143	159	175	191	207	223	239	255	271	287	303	319	ð	4.5	536	603	670	737	804	871	938	1005	1072	1139	1206	1273	1340
4	113	128	142	156	170	184	198	213	227	241	255	269	283		4	476	536	596	655	715	774	834	893	953	1012	1072	1131	1191
3.5	99	112	124	136	149	161	174	186	198	211	223	236	248		3.5		469	521	573	625	677	730	782	834	886	938	990	1042
3	85	96	106	117	128	138	149	159	170	181	191	202	213		3	357	402	447	491	536	581	625	670	715	759	804	849	893
2.5	71	80	89	97	106	115	124	133	142	151	159	168	177		2.5		335	372	409	447	484	521	558	596	633	670	707	744
2	57	64	71	78	85	92	99	106	113	120	128	135	142			238	268	298	328	357	387	417	447	476	506	536	566	596
1.5	43	48	53	58	64	69	74	80	85	90	96	101	106		1.5	_	201	223	246	268	290	313	335	357	380	402	424	447
1											71		1	119	134	149	164	179	194	208	223	238	253	268	283	298		
	40	45	50	55	60	65 DENG	70	75	80	85	90	95	100			40	45	50	55	60	65 DENI	70	75	80	85	90	95	100
				IVIA	I EKIAL	ר חבועג	OIIT (L	.DO PE	R CU.	гі.)									IVIA	I EKIAL	ר הבועי	oiit (L	DO PER	R CU. FT	1.)			

¹⁾ Locate Material Weight per Cubic Foot at the bottom of the desired chart.



NOTE: If the weight per cubic foot is not known, weigh one gallon of material and multiply by 7.5. This will give your approximate material weight per cubic foot. (5 gal. X 1.5 = Approx. 1 cubic foot)

 $^{2) \} Look \ up \ the \ column \ vertically \ to \ find \ the \ amount \ of \ \textbf{Material} \ you \ want \ to \ \textbf{Spread per Acre}.$

³⁾ Move left across the row to locate the ${\bf Gate\ Setting\ required\ for\ your\ application.}$

20" MESH CHAIN RATE CHART 60 / 30

SALFORD	
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APPLICATION RATE

20" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

MATERIAL DENSITY (LBS PER CU. FT.)

												Swath	60	ft		Sproc	ket Rat	io - 26:	45	Hig	h Ap _l	plicat	ion Ra	ate		Spread	d Swath	30 ft	t
1	515	579	644	708	772	837	901	965	1030	1094	1158	1223	1287		12	3245	3650	4056	4462	4867	5273	5678	6084	6490	6895	7301	7706	8112	
11.	493	555	617	678	740	802	863	925	987	1048	1110	1172	1233		11.5	3110	3498	3887	4276	4664	5053	5442	5831	6219	6608	6997	7385	7774	
1	472	531	590	649	708	767	826	885	944	1003	1062	1121	1180		11	2974	3346	3718	4090	4462	4833	5205	5577	5949	6321	6692	7064	7436	
10.	450	507	563	619	676	732	788	845	901	957	1014	1070	1126		10.5	2839	3194	3549	3904	4259	4614	4969	5324	5678	6033	6388	6743	7098	
1	429	483	536	590	644	697	751	804	858	912	965	1019	1073		10	2704	3042	3380	3718	4056	4394	4732	5070	5408	5746	6084	6422	6760	
9.	408	458	509	560	611	662	713	764	815	866	917	968	1019		9.5	2569	2890	3211	3532	3853	4174	4495	4817	5138	5459	5780	6101	6422	
	386	434	483	531	579	627	676	724	772	820	869	917	965		9	2434	2738	3042	3346	3650	3955	4259	4563	4867	5171	5476	5780	6084	
8.	365	410	456	501	547	593	638	684	729	775	820	866	912		8.5	2298	2586	2873	3160	3448	3735	4022	4310	4597	4884	5171	5459	5746	
	343	386	429	472	515	558	601	644	686	729	772	815	858		8	2163	2434	2704	2974	3245	3515	3786	4056	4326	4597	4867	5138	5408	
7.	322	362	402	442	483	523	563	603	644	684	724	764	804		7.5	2028	2282	2535	2789	3042	3296	3549	3803	4056	4310	4563	4817	5070	
	300	338	375	413	450	488	526	563	601	638	676	713	751		7	1893	2129	2366	2603	2839	3076	3312	3549	3786	4022	4259	4495	4732	
ූ 6 .	279	314	349	383	418	453	488	523	558	593	627	662	697	9	6.5	1758	1977	2197	2417	2636	2856	3076	3296	3515	3735	3955	4174	4394	
	257	290	322	354	386	418	450	483	515	547	579	611	644	SETTING	6	1622	1825	2028	2231	2434	2636	2839	3042	3245	3448	3650	3853	4056	
띬 5.	236	265	295	324	354	383	413	442	472	501	531	560	590	SE	5.5	1487	1673	1859	2045	2231	2417	2603	2789	2974	3160	3346	3532	3718	
Щ.	215	241	268	295	322	349	375	402	429	456	483	509	536	빝	5	1352	1521	1690	1859	2028	2197	2366	2535	2704	2873	3042	3211	3380	
ტ 4.	193	217	241	265	290	314	338	362	386	410	434	458	483	6A	4.5	1217	1369	1521	1673	1825	1977	2129	2282	2434	2586	2738	2890	3042	
	172	193	215	236	257	279	300	322	343	365	386	408	429		4	1082	1217	1352	1487	1622	1758	1893	2028	2163	2298	2434	2569	2704	
3.	150	169	188	206	225	244	263	282	300	319	338	357	375		3.5	946	1065	1183	1301	1420	1538	1656	1775	1893	2011	2129	2248	2366	
	129	145	161	177	193	209	225	241	257	273	290	306	322		3	811	913	1014	1115	1217	1318	-	1521	1622	1724	1825	1927	2028	
2.	107	121	134	147	161	174	188	201	215	228	241	255	268		2.5	676	761	845	930	1014	1099	1183	1268	1352	1437	1521	1606	1690	
	2 86	97	107	118	129	139	150	161	172	182	193	204	215		2	541	608	676	744	811	879	946	1014	1082	1149	1217	1284	1352	
1.		72	80	88	97	105	113	121	129	137	145	153	161		1.5		456	507	558	608	659	710	761	811	862	913	963	1014	
	43	48	54	59	64	70	75	80	86	91	97	102	107		1	270	304	338	372	406	439	473	507	541	575	608	642	676	
	40	45	50	55	60	65	70	75	80	85	90	95	100			40	45	50	55	60	65	70	75	80	85	90	95	100	

¹⁾ Locate Material Weight per Cubic Foot at the bottom of the desired chart.

MATERIAL DENSITY (LBS PER CU. FT.)



NOTE: If the weight per cubic foot is not known, weigh one gallon of material and multiply by 7.5. This will give your approximate material weight per cubic foot. (5 gal. X 1.5 = Approx. 1 cubic foot)

²⁾ Look up the column vertically to find the amount of ${\bf Material}$ you want to ${\bf Spread\ per\ Acre}.$

³⁾ Move left across the row to locate the **Gate Setting** required for your application.

20" MESH CHAIN RATE CHART 80 / 60

SALFORD	

APPLICATION RATE

20" MESH CHAIN

470 Wayside St. S. Cornelia, GA 30531 Ph: (706) 778-2767 Fax: (706) 778-2787

	Sprock	ket Rat	io - 11:	60	Lov	w Apı	plicat	ion R	late	S	Spread	Swath	80	ft		Sproc	ket Rat	io - 26:	45	Hig	h Ap	plicat	ion R	ate		Spread	d Swath	60 ft
12	386	434	483	531	579	627	676	724	772	820	869	917	965		12	1622	1825	2028	2231	2434	2636	2839	3042	3245	3448	3650	3853	4056
11.5	370	416	463	509	555	601	648	694	740	786	833	879	925		11.5	1555	1749	1944	2138	2332	2527	2721	2915	3110	3304	3498	3693	3887
11	354	398	442	487	531	575	619	664	708	752	796	841	885		11	1487	1673	1859	2045	2231	2417	2603	2789	2974	3160	3346	3532	3718
10.5	338	380	422	465	507	549	591	633	676	718	760	802	845		10.5	1420	1597	1775	1952	2129	2307	2484	2662	2839	3017	3194	3372	3549
10	322	362	402	442	483	523	563	603	644	684	724	764	804		10	1352	1521	1690	1859	2028	2197	2366	2535	2704	2873	3042	3211	3380
9.5	306	344	382	420	458	497	535	573	611	650	688	726	764		9.5	1284	1445	1606	1766	1927	2087	2248	2408	2569	2729	2890	3050	3211
9	290	326	362	398	434	471	507	543	579	615	652	688	724		9	1217	1369		1673	1825	1977	2129	2282	2434	2586	2738	2890	3042
8.5	273	308	342	376	410	444	479	513	547	581	615	650	684		8.5	1149	1293		1580		1867	2011	2155	2298	2442	2586	2729	2873
8	257	290	322	354	386	418	450	483	515	547	579	611	644		8	1082	1217		1487	1622		1893	2028	2163	2298	2434	2569	2704
7.5	241	271	302	332	362	392	422	452	483	513	543	573	603		7.5	-	1141		1394	1521		1775	1901	2028	2155	2282	2408	2535
7	225	253	282	310	338	366	394	422	450	479	507	535	563		7	946	1065		1301	1420	1538		1775	1893	2011	2129	2248	2366
9NILLES 5.5	209	235	261	288	314	340	366	392	418	444	471	497	523	SETTING	6.5	879	989	1099	1208	1318	1428	1538	1648	1758	1867	1977	2087	2197
E 6	193	217	241	265	290	314	338	362	386	410	434	458	483	l E	6	811	913	1014	1115			1420	1521	1622	1724	1825	1927	2028
	177	199	221	243	265	288	310	332	354	376	398	420	442	SE	5.5	744	837	930	1022	1115	1208		1394	1487	1580	1673	1766	1859
<u></u>	161	181	201	221	241	261	282	302	322	342	362	382	402	GATE	5	676	761	845	930	1014	1099	1183	1268	1352	1437	1521	1606	1690
∯ 4.5	145	163	181	199	217	235	253	271	290	308	326	344	362	Ö	4.5	608	684	761	837	913	989	1065	1141	1217	1293	1369	1445	1521
4	129	145	161	177	193	209	225	241	257	273	290	306	322		4	541	608	676	744	811	879	946	1014	1082	1149	1217	1284	1352
3.5	113	127	141	155	169	183	197	211	225	239	253	267	282		3.5	473	532	592	651	710	769	828	887	946	1006	1065	1124	1183
3 2.5	97	109	121 101	133 111	145 121	157 131	169 141	181 151	193 161	205 171	217 181	229 191	241 201		•	406	456 380	507 423	558 465	608 507	659 549	710 592	761 634	811 676	862 718	913 761	963 803	1014 845
2.5	80	90	-			-					-				2.5	338 270			372									
1.5	64 48	72 54	80 60	88 66	97 72	105 78	113 84	121 90	129 97	137 103	145 109	153	161 121		1.5	203	304 228	338 254	279	406 304	439 330	473 355	507 380	541 406	575 431	608 456	642 482	676 507
1.5	-	-				-	-					115 76			1.5	135	152	169	186	203	220	237	254	270	287	304	321	338
1 32 36 40 44 48 52 56 60 64 68 72 76 80 40 45 50 55 60 65 70 75 80 85 90 95 100												l	•	40	45	50	55	60	65	70	75	80	85	90	95	100		
	70	70	30				SITY (L				30	33	100			70	70	30						R CU. F		30	33	.00

¹⁾ Locate Material Weight per Cubic Foot at the bottom of the desired chart.



NOTE: If the weight per cubic foot is not known, weigh one gallon of material and multiply by 7.5. This will give your approximate material weight per cubic foot. (5 gal. X 1.5 = Approx. 1 cubic foot)

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