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TO OUR CUSTOMERS

The BBI team takes pride in producing superior spreaders that will provide many years of service. Components are selected for their proven performance record and availability. Our skilled employees give special attention to detail in design and assembly to make certain our equipment will meet or exceed your expectations.

Our parts department stands ready to serve you with replacement parts at affordable prices. We stock a large inventory to assure support for our customers, and take pride in offering "same day service" for those orders received before mid-afternoon.

At BBI, we provide quality service with a friendly atmosphere. Our dealers can offer service assistance, or we can be contacted directly. We strive to quickly provide solutions for your needs in order to minimize any downtime or delays.

At BBI we take safety very seriously. Great concern is given to reduce any potential safety issues, whether with equipment or in the work place. Our equipment is designed to minimize pinch points and provide guards where they do exist. Decals are placed on our equipment to identify and caution against areas of pinch points and hazardous moving parts. Please be sure that those who operate BBI equipment are properly trained. *Never conduct maintenance or repairs unless the equipment is fully disabled with the power source turned off. Never stand inside the unit while in operation or moving.* Our spreaders are designed to project materials from 30 to 90 feet, depending on the specific equipment; and *standing too close can result in injury. <u>Please use extreme caution when operating all farm equipment.</u>*

Thank you for choosing BBI spreading equipment. You will be glad you did.

Richard B. Hagler President

"Spreaders That Work as Hard as You Do"



WARRANTY

Barron & Brothers International warrants all products manufactured by it to be free from defects in material and manufacturing at the time of shipment AND for an additional period of One Hundred Eighty (180) days, from the date invoiced to our direct customer or the dealer's customer AND provided the total period does not EXCEED One (1) Year from the date invoiced to the dealer. On parts manufactured by another vendor (i.e., motors, pumps, axles, etc.), the parts will be subject to the original manufacturer's warranty AFTER expiration of Barron & Brothers International's One Hundred Eighty Day (180) Warranty.

Barron & Brothers International's warranty SHALL BE VOID AND NOT APPLY to any product which has been subject to misuse (including but not limited to overloading), misapplication, neglect (including but not limited to improper maintenance), accident, improper installation of parts, modification of the unit, improper adjustment, or improper repair of the unit. All parts to be warranted by Barron & Brothers International must be returned to the factory for inspection and final disposition.

NOTE: THE PART ON QUESTION MUST BE RETURNED WITHIN 30 DAYS FOR CREDIT TO BE ISSUED!!

Barron & Brothers International's liability for its equipment, whether due to breach of warranty, negligence, strict liability, or otherwise, is LIMITED to providing a replacement part(s) in exchange for the defective part(s) AND Barron & Brothers International will not be liable for any injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or production, OR the increased cost of operation.

PARTS

Use only genuine <u>Barron & Brothers International</u> Parts! Order them from the *Authorized Dealer* in your area.

When placing an order, please have available:

- 1. The pertinent model and serial number of the spreader.
- 2. The part name, part number, and the quantity required.
- 3. The correct street address to where the parts are to be shipped and the carrier if there is a preference.

SHIPPING DAMAGE

Claims for shortages or errors must be made immediately upon receipt of goods. When broken or damaged goods are received, a full description of the damage must be made to the carrier agent on the freight bill. If this is insisted upon, full damage can always be collected from the transportation company. Please contact BBI as soon as possible after carrier is notified.

If your claims are not being handled by the transportation company to your satisfaction, please contact our Customer Service Department at 1-800-282-3570 for assistance.



SAFETY WARNINGS



TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THAT OF OTHERS; FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN INJURY OR DEATH.

In this manual and on the safety signs placed on your spreader, the words "DANGER," WARNING," "CAUTION," and "IMPORTANT" are used to indicate the following:

DANGER!



Indicates an imminently hazardous situation that, if not avoided WILL result in death or serious injury. This signal word is to be limited to the most extreme situations and typically for machine components that, for functional purposes, cannot be guarded.

WARNING!



Indicates a potentially dangerous situation that, if not avoided, COULD result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION!



Indicates a potentially hazardous situation that, if not avoided, MAY result in minor or moderate injury. It may also be used to guard against unsafe practices.

IMPORTANT! Is used for informational purposes in areas that may involve damage or deterioration of equipment and would generally not involve personal injury.

The need for personal safety cannot be stressed enough. At Barron & Brothers we strongly urge you to make safety your top priority when operating any equipment. We firmly advise that anyone allowed to operate our equipment must be thoroughly trained and tested to prove that they understand the fundamentals for safe operation.

The following guidelines are intended to cover general usage and to assist you in avoiding accidents. There will be times when you will run into situations that are not covered in this section. At those times the best standard to use is common sense. If, at any time, you have a question concerning these guidelines, please call your authorized dealer or our factory at (800) 282-3570.



AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home, or on the highway, are caused by the failure of an individual to follow simple and fundamental safety rules and precautions. For this reason, most accidents can be prevented by recognizing the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

A CAREFUL OPERATOR IS THE BEST INSURANCE AGAINST AN ACCIDENT. THE COMPLETE OBSERVANCE OF ONE SIMPLE RULE WOULD PREVENT THOUSANDS OF SERIOUS INJURIES EACH YEAR. THAT RULE IS:

<u>NEVER ATTEMPT TO CLEAN, OIL, OR ADJUST A MACHINE WHILE IT IS UNDER</u> <u>POWER.</u>

National Safety Council

<u>SAFETY</u>

CAUTION!

If the spreader is used to transport chemicals, check with your chemical supplier regarding the DOT (Department of Transportation) regulations



SAFETY DECALS



DECAL MAINTENANCE INSTRUCTIONS:

- 1. Keep safety decals and signs clean and legible at all times.
- 2. Replace safety decals and signs that are missing or have become illegible.
- 3. Replaced parts that displayed a safety sign should also display the current sign.
- 4. Safety Decals are available from your local dealer's Parts Department or our factory.



HAZARDS TO AVOID:

- 1. Refrain from wearing loose fitting clothing on or around this piece of machinery. There are many places that loose clothing may become wrapped or pulled into devices.
- 2. Be aware of any moving parts on this machinery. Make sure that any person or persons on or around this piece of machinery are aware of the dangers as well. There are many places where injury may occur. Learn your unit and the dangers of it. Always use caution in the operation of this piece of machinery.
- 3. Be sure that any individuals operating this equipment are trained and are aware of the dangers of this equipment.
- 4. Check for rocks, sticks, or anything of solid mass that may cause bodily harm to you or damage your unit.
- 5. Never attempt to work on or repair this piece of equipment while it is running. It is recommended that the P.T.O. and/or any other power source be completely disengaged while working on this unit.
- 6. It is recommended that those working around this unit remain at least 100 feet from it while it is in operation. The fans are able to propel objects at a high speed up to this distance.
- 7. Use extreme caution while operating the driven portion of this unit. Its size may limit your field of vision.
- 8. Never allow a leak of hydraulic fluid to persist. Hydraulic fluid is kept under very high pressure, and may cause serious injury if it hits the facial area, especially the eyes.
- 9. To check hydraulic fluid level, or to add additional fluid to the system, the entire system should be shut down.



"The Cricket 50/60"

Pull Type Fertilizer and Lime Spreader

- Hopper Specs: 96" x 48"; 70 cubic foot capacity; 304 Stainless Steel or Carbon Steel construction.
- Spinner Specs: 24" dished spinners driven by the PTO; Plug-to-tractor hydraulic powered motors are available.
- Frame: Manufactured from 8" heavy-duty channel iron with reinforcement plates at high stress areas to eliminate breakage.
- Jack: 7,000 lb., side-wind/drop-tube, screw-type tongue jack.
- Hitch: Heavy-duty adjustable clevis-type hitch.

Suspension - Single Rigid Axle:

- Axles: Extremely durable, low maintenance rigid 12,000-lb. capacity.
- Tires and Wheels: 14L x 16.1 implement tires mounted on 11C x 16.1, 6-lug heavy duty AG type wheels.

Unit Power System:

- Hydraulic Drive System utilizing the wheel- mounted pump with a locking hub to engage. This system is equipped with a 2-speed valve to control the bed chain.
- The dual speed conveyor drive system is intended to provide a slower bed chain speed for fertilizers and a higher rate for lime or compost.
- Connections on the unit for plugging into the remote ports of the tractor to power the spinners.

Optional Equipment:

- Other tire and wheel options are available.
- Banding conveyor attachment in place of spinners.

Unit Conveyors (Bed Chains)

• The Cricket 50 can be equipped with one of two types of bed chain: A 1" x 1" 304 stainless steel mesh chain or a "bar-type" chain. Each chain is 16" wide.

Spinner System:

- The Cricket 50 is equipped with twin 24-inch dished spinners with 4 blades per spinner for an optimum spread pattern. The drive motors are "overhead" to keep spinner drive components protected as much as possible from corrosive materials.
- A banding conveyor is also an option that includes 18" stainless steel mesh chains delivering the material to the sides of unit instead of standard broadcast spinners.



CRICKET 50/60

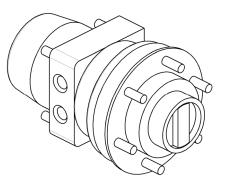
HYDRAULIC DRIVEN BED CHAIN SYSTEM

The Cricket 50 is a specialized spreader designed specifically for vineyards and orchards. It is unique in the way the conveyor system is operated using a hydraulic, ground speed driven conveyor system. A hydraulic pump is integrated with one of the hubs on the axle. As the tire rotates, the pump supplies volume and pressure to drive the conveyor system.

BED CHAIN OPERATION

A locking hub on the hydraulic pump allows it to be engaged or disengaged. The hub should be set to "free" when not spreading material.

NOTE: When unlocking the hub, as with all locking hubs, you have to back up to fully disengage.

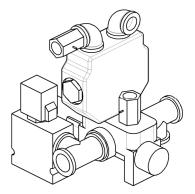


Hydraulic pump drives conveyor system. Includes locking/unlocking hub.



A Two-Speed Valve located at the front of the unit is also used to control the conveyor system. It can be shifted into three positions: "OFF", "HIGH", and "LOW." The valve should be set according to the desired application rate. Use the spread charts supplied with the unit to determine an approximate application rate.

The Cricket 50 also comes equipped with a dump valve connected to a 12 v.o.c. switch to temporarily shut off the conveyor. This should be used to disengage the conveyor system for a short period of time, for example, when turning around or changing rows in the field. **The primary shut off for the conveyor should always be the hub.**



Two-Speed Valve toggles from high application rate to low application rate.



INITIAL STARTUP

Check over entire unit to be sure all guards and fasteners are in place and fasteners are properly tightened.

NOTE: Stand clear of moving machinery. Do not load spreader with material.

- 1. Check to be sure that no loose parts or other material are in the hopper, on conveyor, or on spinner. Be sure to remove any loose pieces and ensure all guards are in place.
- 2. Engage the pump for the bed chain by locking the hub.
- 3. Attach "plug-to-tractor" hoses to tractor remote ports. Be sure hose fittings are free of dirt or other material that may contaminate the hydraulic system.
- 4. Open feed gate to desired spread rate.
- 5. Set 2-speed valve to desired position
- 6. Check to make certain that no one is within 50 feet of the spinners. Engage tractor hydraulics, which engages the spinners.
- 7. Begin operating spreader.



DO NOT check leaks with hands while system is operating, as high-pressure oil leaks can be dangerous! DO NOT check for leaks adjacent to moving parts while system is operating, as there may be danger of entanglement.

8. Your unit has a self-contained hydraulic system. Check the oil reservoir and refill as required. **IMPORTANT!** Change the hydraulic oil filter after the first week or 50 hours of operation.

ROAD TEST

Prior to first use of the machine, prior to each spreading season, and following any major repair or overhaul, the machine should be road tested to verify that all systems and components are functioning properly. Road testing may be done on any suitable course that will allow the spreader to be driven at similar speeds to be used during spreading. The following procedure is offered as a guide.

CAUTION! To observe conveyor and spinner speeds while vehicle is in motion, proper



To observe conveyor and spinner speeds while vehicle is in motion, proper safety precautions should be taken. These may include use of suitable mirrors clamped to permit observation by a safely seated observer, following the spreader in another vehicle at a safe distance or other suitable means. <u>DO NOT</u> stand in the body or on any part of the spreader, as there is danger of falling off of the vehicle or into moving machinery. Use great care while performing this test.



GENERAL OPERATING PROCEDURES

To operate the spreader, the following sequence should be observed:

- 1. Be sure the unit has been serviced and is in good operating condition.
- 2. Check to make sure the hydraulic spinners are not running and hub is unlocked.
- 3. Fill the body with material to be spread.
- 4. Adjust the tractor's hydraulic control valve to the setting required for the material used, based on the desired spread pattern.
- 5. Adjust the material flow divider to give the desired spread pattern.
- 6. Set the feed gate opening to obtain the desired yield.
- 7. Lock hub.
- 8. Set 2-speed valve to desired position.
- 9. Engage the spinners.
- 10. Drive at a speed that will allow you to maintain good control for the terrain.

ADJUSTING THE SPREAD PATTERN

IMPORTANT! Spinner assembly and material flow dividers have not been adjusted at the



factory. Before spreading material, spread pattern tests must be conducted to properly adjust the spreader. THE MANUFACTURER OF THIS SPREADER WILL NOT BE LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER.

It is recommended that spread pattern tests be conducted prior to each spreading season, after any spreader maintenance, and periodically during the season. Spread pattern tests must be conducted whenever a new product is to be applied.

The spread pattern is affected by a variety of conditions including:

- 1. Spinner speed.
- 2. Point of delivery of material to the spinner discs.
- 3. The condition of the distributor fins on the spinner discs (i.e. damaged, bent, broken, rusted, dirty, etc.)
- 4. Material granule size.
- 5. Material flow characteristics.
- 6. Material weight per cubic foot.
- 7. Rate of delivery of material.
- 8. Balance between deliveries to both spinner dishes.
- 9. Cleanliness of the spinner fins and the dishes themselves.
- 10. Level of spreader.
- 11. Wind.

Because most of these characteristics will change with each load of material being spread, a certain amount of experience mixed with some testing will determine the adjustments needed to obtain the spread width and pattern desired. That which follows provides some guidance on how to read the conditions you have and how to make changes to get the spread pattern you need.



CAUTION! Contact with spinners and other moving parts is very dangerous. Please exercise caution when working around the spreader. Stand clear of the discharge coming off the spinners. Do not ride on a moving spreader. Do not make adjustments while the machinery is moving. Always wear eve protection.



SPINNERS

IMPORTANT! Keep your spinners clean. The smallest amount of build-up, rust, or anything that causes a rough surface will affect the outcome of the spread



pattern.

SPINNER RPM – Spinners are powered by the tractor's remote hydraulic ports. They are controlled by the priority valve supplied with the hydraulic spinner system. The key to keeping proper spinner speed is having enough oil supplied by the tractor to allow the priority valve to maintain excess flow.

Proper spinner speed adjustment is very important in obtaining good spread patterns. Its use will depend entirely on the material being spread. Once set for a particular material, use a marker to label the location of the flow control lever so as to avoid having to rerun the trial and error testing for that particular material again.

The particle size will also determine the maximum spread pattern width. The spread pattern can vary anywhere from 25 ft for powder type materials such as lime or up to 60 ft for fertilizer pellets.

Spinner speed will vary depending on the type of material being spread. The size and weight of the particle determine the speed required. Too high a spinner speed will dump everything behind the tractor. For finely powdered materials the speed will be fairly low but for large particle materials, the speed may be very high.

Perhaps the best way to adjust the spinner speed is to observe the way material spins off the spinner. At slow speed the material leaves the blades in bands. At medium speeds it forms wide bands in the air, and at higher speeds the bands form into one thick blur.

DO NOT STAND ON THE FENDER WHILE THE SPREADER IS IN MOTION

MATERIAL FLOW DIVIDER

The material divider should be adjusted in conjunction with spinner speed to obtain the best spread pattern. Moving the divider forward will increase the amount of material directly behind the tractor, moving to the rear will decrease the same. Trial and error will help determine the correct position most of the time. After experience is obtained with a variety of materials, the trial and error will become less and less of an effort but never completely eliminated.

Here are some common results of spread pattern tests and how to correct them.

- Pattern 1: Two heavy swaths located directly behind the spinners; material is seen blowing over the tops of the spinners.
- Spinner speed too fast, material blows over the tops of the spinners and falls to the Cause: ground directly behind the unit.
- Decrease spinner speed. Cure:
- Pattern 2: Heavy on one side only.

Cure:

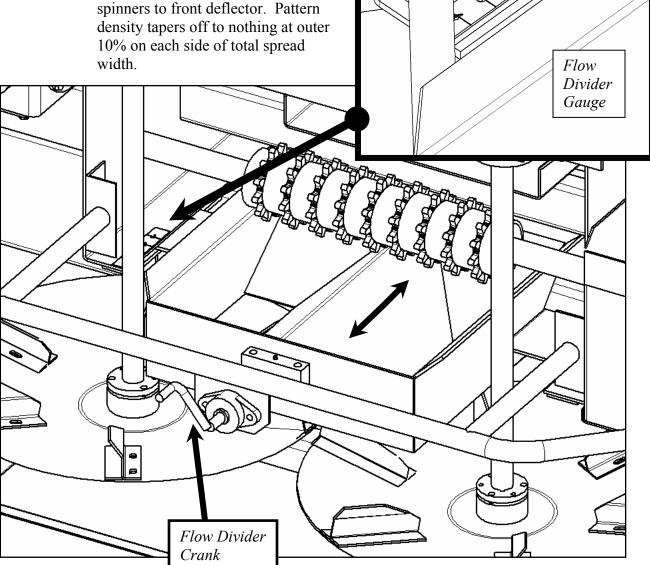
- 1. More material is being deposited on one spinner. Cause:
 - 2. Material has collected on the divider panels.
 - 1. Accurately measure the position of the flow divider and adjust if necessary.
 - 2. Keep divider scraped clean of material build-up.



- Heavy in the center, no material exists ahead of fans. Pattern 3:
- Cause: Divider is too far forward.
- Cure: Move divider toward rear.

Pattern 4: Heavy at outer edges. Excessive material strikes front deflector panels.

- 1. Divider is too far rearward. Cause:
- 2. Spinner speed too fast. Cure:
 - 1. Adjust divider forward.
 - 2. If adjusting divider does not fix problem, adjust spinner speed.
- Pattern 5: Good pattern
- Cause:
- Proper spinner and divider setting Effect: Material exits on an arc from near the spinners to front deflector. Pattern density tapers off to nothing at outer 10% on each side of total spread





BANDING CONVEYOR

The banding conveyor attachment is an option that replaces the spinners. It consists of two stainless steel mesh chains that distribute material along both sides of the spreader. The conveyors are driven by the hydraulics used for the spinners and controlled by the priority valve. The speed of the banding conveyors will determine the distance the material is discharged.

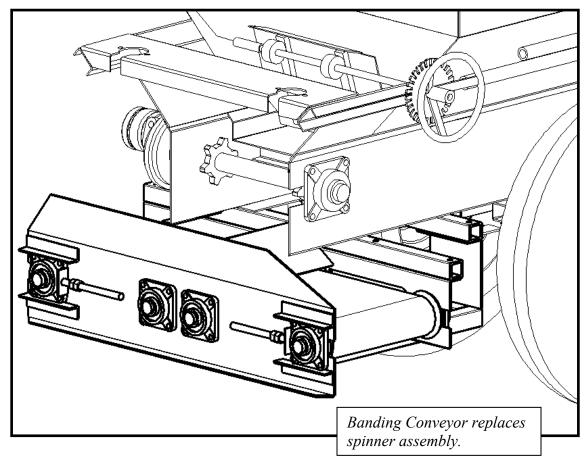
ATTACHING THE CONVEYOR

Converting from the standard spinners to the banding conveyors is a simple task. First the spinners and their corresponding parts must be removed. Then the conveyor assembly can be fastened to the spreader. Here is a general guide to help in this process:

- 1. Make sure all moving parts have stopped and the power source has been disconnected.
- 2. Remove spinner guard and flow divider.
- 3. Unbolt spinner motors.
- 4. Disconnect hydraulic hoses from spinner motors.
- 5. Unbolt shield from hopper.
- 6. Attach banding conveyor to the hopper with existing bolts.
- 7. Plug hoses into the conveyor motors.
- 8. Verify the assembly is securely fastened.



When reattaching parts and assemblies to your spreader, make sure all fasteners are tightened properly. Loose or incorrectly fastened parts can cause damage to the equipment or personal injury!





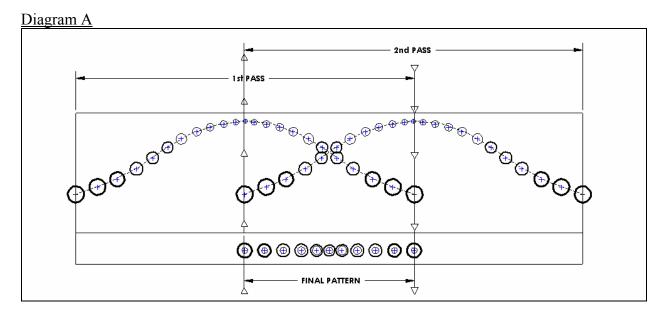
FERTILIZER CALIBRATION

GENERAL FACTORS THAT AFFECT SPREAD PATTERNS:

FERTILIZER SIZE AND DENSITY – Large, dense particles will be thrown further than finer materials with lower density. Even after un-sized fertilizer has been thoroughly blended, there will be some segregation during the spreading.

Size is more important than density in determining the distance a particle is thrown. For example, granular urea is less dense than potash or phosphate materials, but it has a larger particle. In most cases when spreading a blend, a higher percentage of urea will be found on the outer edge of the spread pattern.

Driving at an interval to obtain a 100% overlap will minimize the effect of segregation (See Diagram A).

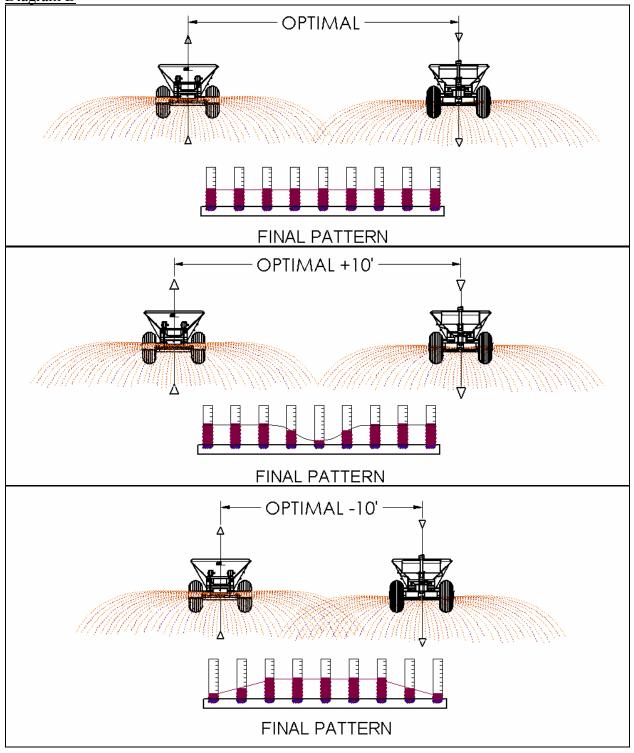


APPLICATION RATE AND GROUND SPEED – These two factors combine to produce a flow rate. Drivers should avoid situations where both factors are high. As application rate is increased, ground speed should be lowered accordingly. When both ground speed and application rates are high, too much material is delivered to the spinner. When this happens the material will dribble off the spinners instead of being thrown, causing a heavy swath directly behind the spreader. Generally, the best spread patterns are obtained when a spreader is operated at 5-10 mph.

DRIVING INTERVAL – Variations in material being spread will change the swath width of any particular spreader. Diagram B shows the effect of driving interval on the fertilizer distribution across the field. The Cricket is designed to run on a 30-40 foot swath spreading lime and approximately 50 feet spreading blended fertilizers. You can vary the swath widths as you become familiar with it and run your particular types of materials.



Effect of Driving Interval on Fertilizer Distribution Diagram B



(Arrows indicate the direction of travel of the spreader.)

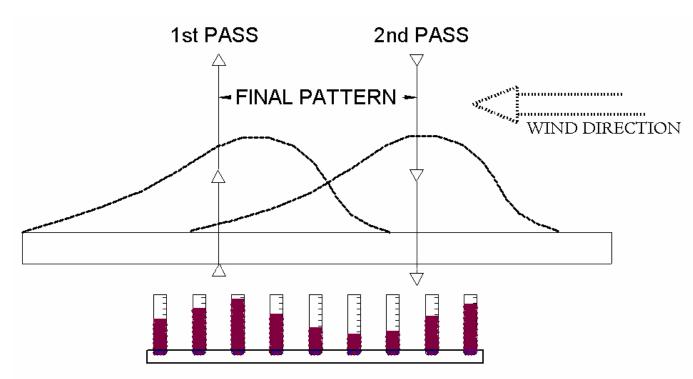
SLOPE OF LAND – Spreading fertilizer up or down hill may cause the materials to be placed on a different area of the spinner, thus changing the spread pattern. Spreaders with discharge chutes extending down close to the spinners and having small openings through which fertilizer falls on the fans reduce the variation due to slope.



On hillsides, the spreader will throw material further down hill than up. However, this just shifts the spread pattern sideways and subsequent passes overlap properly. It is important to divide the flow of the fertilizer equally between both distributors. This is accomplished with a center divider, which extends from the flow divider to the gate.

HUMIDITY – This causes fertilizer to adhere to flow divider and spinner blades. This build-up of material will change the spread pattern. More of a problem is the fertilizer that adheres to the conveyor chain and is carried forward under the spreader. This fertilizer falls off in a narrow streak and will show up as a difference in crop growth. Any build-up of fertilizer on the spreader should be cleaned off when it first begins to form.

WIND – When the wind is with or against the direction of travel it does not offset the spread pattern too much. A crosswind will shift the entire pattern sideways. The final pattern remains reasonably accurate for wind up to 15 mph. Crosswinds have more of an affect on lower density materials. Diagram C shows how wind can affect spread patterns.



Effect of Cross Wind

Diagram C



HOW TO CHECK A SPREAD PATTERN

SPREAD PATTERN TEST KIT

The test kit used for checking spread patterns contains the following items:

- 13 plastic pans (14" x 18") with 5" sides
- 13 plastic test tubes with ³/₄" opening
- 1 test tube rack
- 1 tape measure
- 1 funnel
- 1 weigh cup to determine weight per cubic foot or five gallon bucket

SETTING UP THE TEST AREA

The test area should be 250 feet in length and as wide as necessary, depending on the swath width of the spreader to be checked.

Use the chart below to determine the interval that the pans should be placed. A swath width from 30'-50' will be sufficient to check most spreaders.

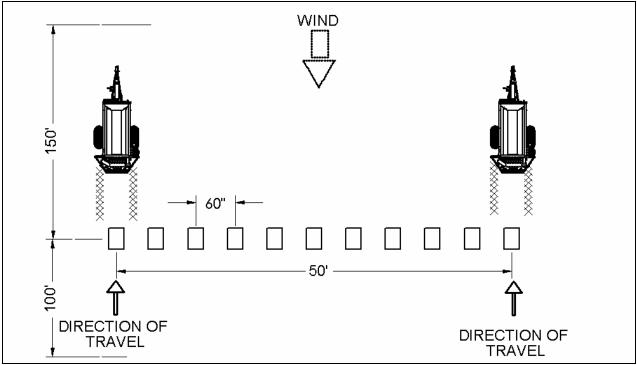
<u>SWATH</u>	NUMBER OF PANS	INCHES BETWEEN
<u>WIDTH</u>	<u>NEEDED</u>	EACH PAN
		(center to center)
30'	7	60"
35'	8	60"
40'	9	60"
45'	10	60"
50'	11	60"
55'	12	60"
60'	13	60"

Lay out test pans on a level area so the spreader can be driven into or with the wind. If the wind is greater than ten miles per hour, a spread pattern check should not be attempted.

Position the pans so the spreader can be running at least 100' before it reaches them and can continue spreading 150' beyond the pans. Place a marker at the beginning and end of the test area as guides for the operator.

Level the pans and place them at essentially the same height. Place a marker at the center of each pan so after the pans have been picked up they can be placed back in their original position without measuring.





Area requirements for a 50' spread pattern test.

CHECKING THE SPREAD PATTERN

Select the application rate, which is common to your operation. To get a good spread pattern check, 200-400 pounds per acre is adequate. For a single check, 25 pounds of fertilizer per 100 pounds per acre application rate will be needed. Potash can be used for the checking because it is less expensive than other materials. Once the spreader is set to give an even distribution of potash, other fertilizer materials such as urea and blends should be used to see if the pattern differs.

When loading the spreader, care should be taken to place the fertilizer materials against the gate.

Fill the scale, included in the test kit, with material to be spread. Balance the scale on a nail or knife to find the weight per cubic foot.

OR

If you do not have a hand held scale, simply weigh a 5-gallon bucket of your material and subtract the weight of the bucket (or tare weight). Multiply this weight by 1.5 to get 7.5 gallons of material, which is equal to 1 cubic foot.

The charts on the spreaders refers to material in "weight per cubic foot"

Determine the gate setting by using the chart on the side of the hopper. Note: fertilizers usually weigh 60-65 lbs. per cubic foot and lime usually weighs approximately 90 lbs. per cubic foot.

Begin operating the spreader 100' before the pans. Straddle each end pan with the spreader and drive 150' past the pans before stopping the spreader.

Using a funnel, empty each pan into its corresponding test tube.

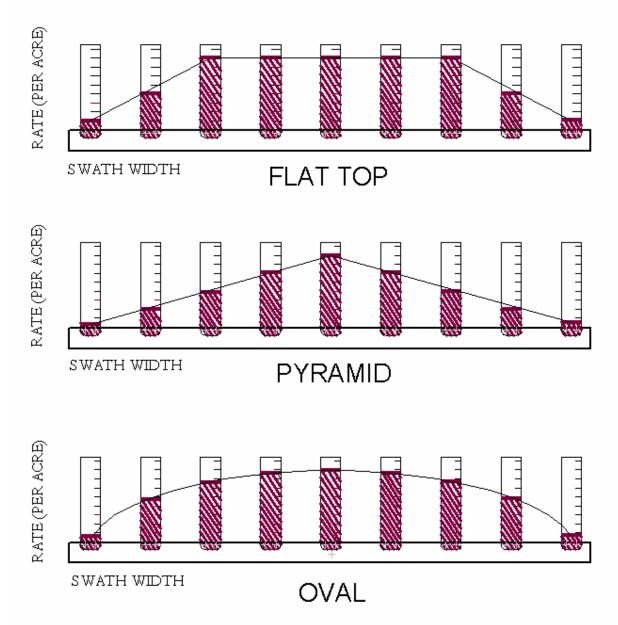
Numerically record the amount and plot the results on the graph paper provided with the kit.



EFFECTIVE SWATH WIDTH

There are basically three acceptable spread patterns, the flat top, pyramid and oval. With the correct swath spacing, all of these will give a uniform rate of application throughout a field (Diagram D).

Diagram D



When one of these patterns is obtained, further adjustment is unnecessary and the effective swath width can be determined.

The effective swath width is the interval that a particular spreader should be driven to obtain uniform application. Driving at an interval other than an effective swath width will result in a non-uniform application (Diagram B). The effective swath width will vary with the type of material being spread and the rate per acre it is applied. Spread pattern checks should be made before different fertilizer materials are spread.



HOW TO CORRECT SPREAD PATTERNS

A Spreader can have three main adjustments: an adjustable material flow divider, movable spinner blade on some models and the spinner rpm. On the standard Cricket, the flow divider is the main control.

MATERIAL FLOW DIVIDER

The purpose of the Flow divider is to funnel fertilizer materials from the conveyor chain to the spinners. It is designed to place the material on a specific location on the spinners. It is adjustable forward and backward using the Crank Handle above and in the center of the spinners. A good starting point for setting the flow divider is on "3". From there you can adjust it forward or to the rear as needed.

Moving the flow divider forward (toward front of tractor) will increase the material thrown to the center of the pattern (directly behind the tractor). Moving the flow divider backward (toward the rear of the tractor) will increase the material thrown to the outside of the pattern (Diagram E).

Crank-handle adjusts flow divider forwards and backwards.



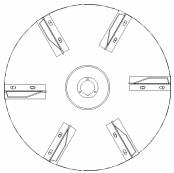


Spread patterns can also be adjusted by moving the point of delivery toward the outer edge of the spinner or into the center. Placement of fertilizer near the outer edge of the spinner will increase the amount of fertilizer deposited behind the spreader. Shifting the point of delivery to the center of the spinner will increase the amount of material thrown to the sides.

SPINNER BLADES OR FINS

The purpose of the spinner blades is to catch the material deposited on the spinner and guide it so the fertilizer is thrown off at the proper angle.

Spinner blades, or fins, are formed in a manner to give an effective loft and trajectory of material. However, in time, they will wear and disfigure from the abrasiveness of the materials. Excessive wear can cause an uneven spread pattern. Worn fins should be replaced before they affect the spread pattern. They can be purchased from your nearest dealer or by calling our BBI parts department.



SPINNER SPEED

Predicting how an increase or decrease in spinner speed will affect the pattern of distribution is difficult. This adjustment should be made only after other methods of adjustment fail to give a satisfactory pattern. Increasing spinner speed may increase or decrease the material directly behind the spreader, depending on the material being spread, the original spinner RPM, and type of blade setting. Adjustments with spinner speed will be by trial and error and is less predictable than other means of adjustment.

ACCURATE METERING OF FERTILIZER MATERIALS

Once an adequate spread pattern has been obtained, the spreader should be calibrated to deliver the desired rate per acre.

Tables for determining the gate setting can be found on the spreader decal on the side of the hopper. Many times an operator will set the gate according to the rate chart and be disappointed when he comes up short or has product left over at the end of the field. This discrepancy is usually caused by the miscalculation of the bulk density or weight per cubic foot. The guesswork of estimating the weight per cubic foot of a blend can be eliminated with the use of the weigh scale or weighing 7.5 gallons as previously discussed.

After the spreader has been successfully calibrated and tested, it is ready for use.

Remember to USE EXTREME CAUTION and FOLLOW ALL SAFETY INSTRUCTIONS while operating this machinery.



PREVENTATIVE MAINTENANCE - IT PAYS!

The handling and spreading of commercial fertilizers is very corrosive on the metal parts of your spreader due to the chemical agents in the material. Without an established preventative maintenance program, your spreader will decay in a relatively short time. If the cleaning, lubrication, and maintenance recommendations that we provide are followed, your spreader will have a much longer life, more satisfactory service, and overall costs will be lower.

HYDRAULIC SYSTEM

If your unit has a self-contained hydraulic system, the right grade and type of oil is critical for it to function properly. A good, quality **30-weight** oil is used in BBI systems. Next in importance is that the oil must be clean. To help achieve this, keep the hydraulic oil in closed containers and clean the top of the container before opening and pouring. If you must transfer the oil to another container, measure or transfer through a funnel, make sure they are very clean.

SERVICE SCHEDULE

- 1. Check the hydraulic fluid level daily. Add oil if needed. Periodically inspect the hoses and fittings for leaks.
- 2. Change the hydraulic oil filter after the first 50 hours of work every season.
- 3. After the first filter change, replace the filter, as the schedule requires.
- 4. The reservoir should be drained through the drain plug (not through the suction outlet), flushed, refilled, and the element filter changed annually. If the oil or filter shows any signs of breaking down (i.e. discoloration, etc.) under continuous high-pressure operation, change the oil and filter.

CONVEYOR CHAIN

Hose down the machine and remove any material build-up on the sprockets or under the chain. If material is allowed to build up, the chain may ride up and damage the chain and the body.

NOTE: If material builds up under the chain, the chain will ride on the material instead of the bottom panel. The more material allowed to build, the closer the chain becomes to the chain shields. If the chain should catch a chain shield, it could permanently distort the chain, the chain shield, or the body. In the same manner, if the material is allowed to build up in the sprockets, the same sort of damage will occur. Do not remove material while the chain or spinners are running.

Lubricate the conveyor chain at least once a week. Use a mixture of 75% fuel oil and 25% SAE 10 oil in a pressurized hand sprayer.

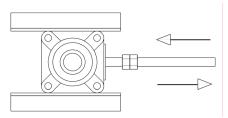
DANGER!



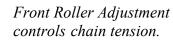
When the conveyor is running, stay out of the hopper and away from all moving parts, nor should you use tools on the conveyor while it is operating. To lubricate chain, shut down spinners, and run conveyor very slowly, spray the oil mixture between the links. Do this once a week after washing the machine, allow it to dry before lubricating.

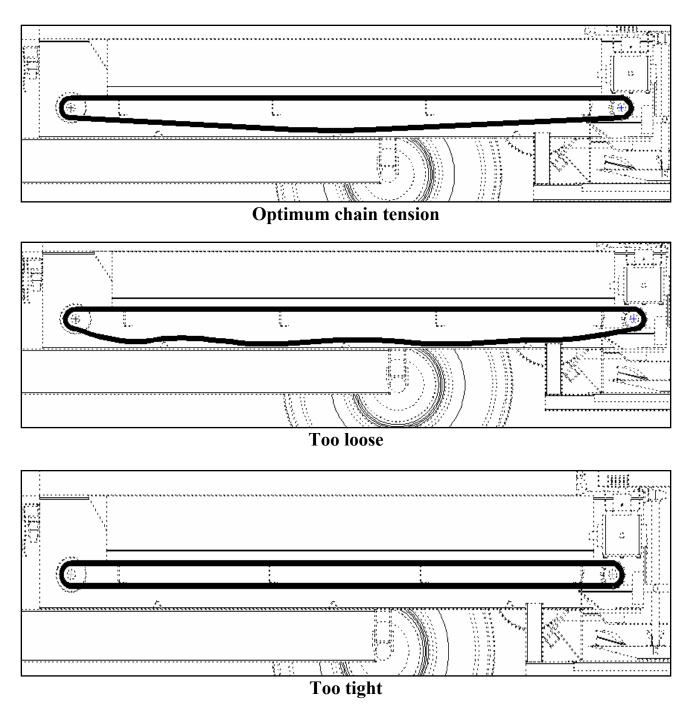


Conveyor chain tension is also a factor in chain and sprocket life. The proper chain tension is illustrated below. Be sure the chain is tensioned equally on both sides. This adjustment is made on each side of the unit at the idler bearings located at the front of the unit.



Conveyor chains that are too tight will tend to stretch, causing excess sprocket wear and eventually breakage. Too much slack presents the possibility of the chain catching on sub-frame parts.





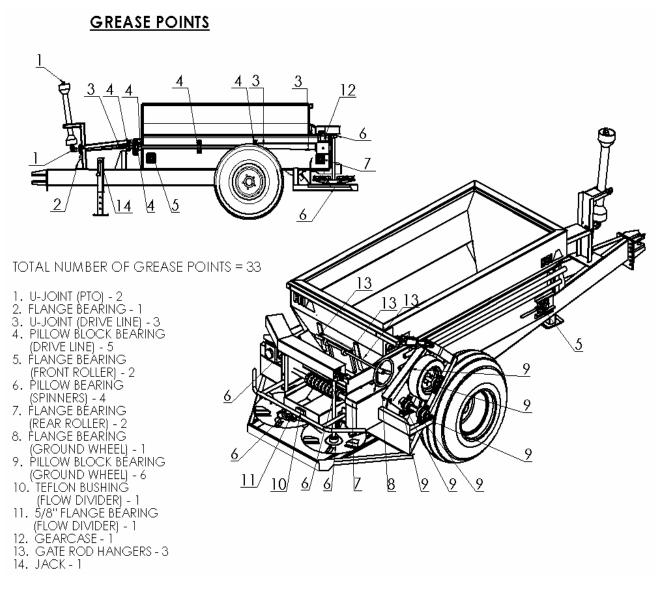
Note: Stainless steel mesh chain will stretch when first used. Chain must be checked for appropriate tension and properly adjusted to avoid damaging unit. After initial break in period, stretching should be minimal.



LUBRICATION OF BEARINGS

All bearings are prelubricated with grease. The grease in a bearing acts to prevent excessive wear of parts, protects ball races and balls from corrosion and aids in preventing excessive heat within the bearing. This is even more critical when used in dusty or moist conditions. It is very important the grease maintains its proper consistency during operation. It must not be fluid and it must not channel.





Bearings should be lubricated with a #2 Lithium Base grease formulated from a high quality mineral oil with rust and oxidation inhibitors. Examples are Shell Alvania #2, Mobil Mobilux #2, and Texaco Multifak #2.

Pump the grease slowly until it forms a slight bead around the seals. This bead indicates adequate lubrication and also provides additional protection against the entrance of dirt.

Be sure all fittings are thoroughly cleaned before grease is injected. Points to be lubricated by means of grease gun have standard grease fittings.



LUBRICATION GUIDE

Frequently lubricate all bearings and other grease points to extend the life of the components. When lubricating, it is important to also inspect the components to ensure satisfactory operation. The required interval of relubricating will depend on the operating environment. Conditions such as dust, moisture, speed, and temperature will affect how often to relubricate.

Operating Conditions	Bearing Temperatures	Grease Interval
Dirty, Dusty	32° F to 150° F	1 to 4 weeks
Moisture	32° F to 150° F	Daily to 1 per week

CLEANUP

For maintaining minimum maintenance operation, this equipment should be thoroughly washed every two to three days during the operating season. Hose the unit down under pressure to free all sticky and frozen material.

It is important that the machine be thoroughly cleaned at the end of each operating season. All lubrication and maintenance instructions should be closely followed. For longer life of the painted parts, repaint worn spots to prevent the formation of rust.

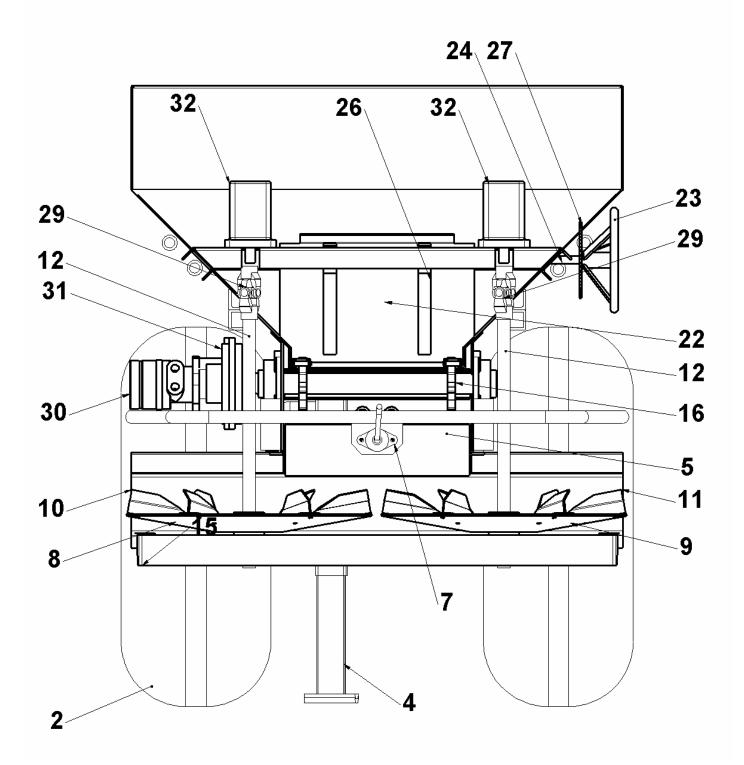
CAUTION!

High-pressure wash can inject water and/or fertilizer into the sensitive components. Use caution when cleaning these areas.

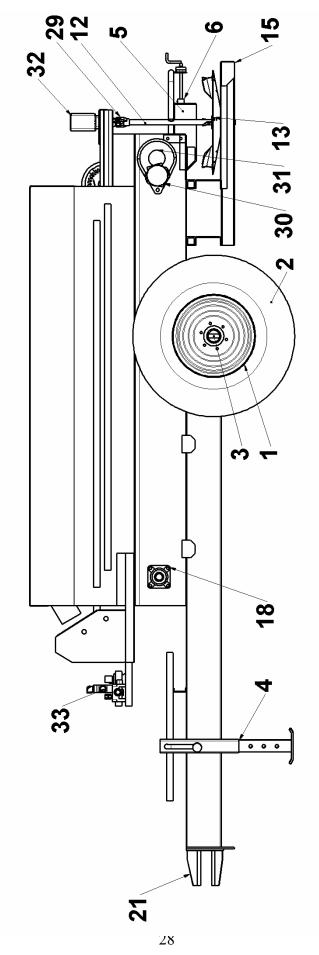
FASTENERS

Tighten all screw fasteners to recommended torque values after the first week of operation and annually thereafter. If loose fasteners are found at any time, tighten to the recommended torque value. Replace any lost or damaged fasteners or other parts immediately upon finding such damage or loss.









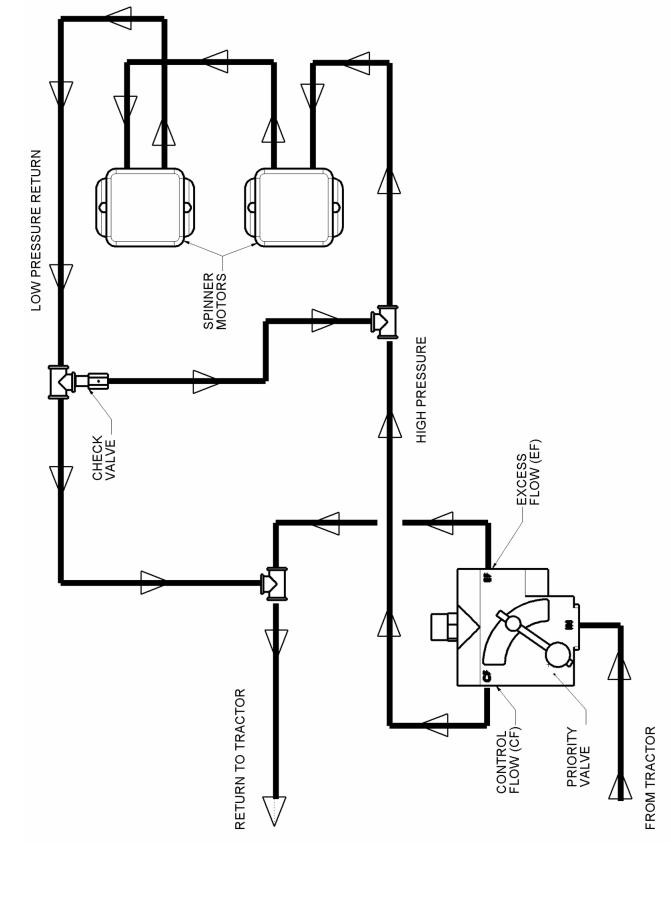


PARTS LIST

1 1110010	Part No. 84168
2 Tires	
1 1	
3 Hydraulic Pump	164594
4 Jack - 7000lbs	SWL190DL
5 Flow Divider	FFD200
6 Teflon Block Bushing	TFD-1
7 5/8" 2-Bolt Flange Bearing	UCFL202-10
8 Spinner Dish (left)	CDF-LH
9 Spinner Dish (right)	CDF-RH
10 6" Spinner Fins (left)	FT6-LH
11 6" Spinner Fins (right)	FT6-RH
12 Spinner Shaft	125R-33
13 Taper Lock Bushing	P1125
14 SDS Bushing	125SDS
15 Shield	SHIELD
16 Rear Roller	RRM16SP
17 Front Roller	FRM16
18 1-1/2" 4-Bolt Flange Bearing	UCF208-24
19 1-1/4" 4-Bolt Flange Bearing	UCF207-20
20 1-1/4" Pillow Block Bearing	UCP207-20
21 Heavy-Duty Hitch	H20078
22 Metering Gate	RG-2S
23 Gate Wheel	GWB
24 Gate Rod	
25 Gate Spur Gear	GWS-2
26 Gate Gear Rack	GWS-3
27 Gate Lock Sprocket	GWB-7
	FRASS
29 U-Joint (H7)	
30 Conveyor Motor	
31 Conveyor Gear Case	
32 Spinner Motor	
33 2-Speed Valve	

Note: This is not a complete parts list. This list is intended to help in ordering replacement parts and aid in the general knowledge of the spreader.





HYDRAULIC PLUG-TO-TRACTOR SPINNER SYSTEM

